New Arts, Commerce and Science College, Ahmednagar (Autonomous)

(Affiliated to Savitribai Phule Pune University, Pune)



Choice Based Credit System (CBCS) Bachelor of Vocation in Printing Technology

Syllabus of T. Y. B. VOC Printing Technology

Implemented from

Academic Year 2023 - 24

Ahmednagar Jilha Maratha Vidya Prasarak Samaj's New Arts, Commerce and Science College, Ahmednagar (Autonomous)

Board of Studies in Printing Technology

Sr. No.	Name	Designation
1.	Prof. Priyamvada Patil	Chairman
2.	Hon. Prof. A. D. Gangarde	Member
3.	Hon. Prof. Abhijit Jadhav	Member
4.	Hon. Dr. Kamal Chopra	Academic Council Nominee
5.	Hon. Prof. Parag Hase	Academic Council Nominee
6.	Hon. Prof. Madhura Mahajan	Vice-Chancellor Nominee
7.	Hon. Mr. Vineet V. Chhajed	Alumni
8.	Hon. Mr. Narendra Firodia	Industry Expert
9.	Prof. A.P. Gadhave	Member (co-opt)
10.	Prof. N.D. Kulkarni	Member (co-opt)
11.	Prof. S. V. Pekhale	Invitee
12.	Prof. V. R. Ekshinge	Invitee

Programme Structure and Course Titles: (All academic years)

Sr.	Semes				
No.	Class	ter	Course Code	Course Title	Credits
		_			
1.	FYBVOC PT	I	BVOC-PT 101 T	Elements of Printing Technology	04
2.	FYBVOC PT	I	BVOC-PT 102 T	Fundamentals of ICT	03
3.	FYBVOC PT	I	BVOC-PT 103 T	Graphic Design – I	03
4.	FYBVOC PT	I	BVOC-PT 104 P	LAB –I Screen Printing Techniques	04
5.	FYBVOC PT	I	BVOC-PT 105 P	LAB –II Fundamentals of ICT	04
6.	FYBVOC PT	I	BVOC-PT 106 P	LAB –III Graphic Design - I	04
7.	FYBVOC PT	I	BVOC-PT 107 P	LAB –IV Communication Skills	02
8.	FYBVOC PT	I	BVOC-PT 108 P	Field Work	02
9.	FYBVOC PT	II	BVOC-PT 201 T	Advanced Printing Technologies	03
10.	FYBVOC PT	II	BVOC-PT 202 T	Web Designing	03
11.	FYBVOC PT	II	BVOC-PT 203 T	Graphic Design & Advertisement	04
12.	FYBVOC PT	II	BVOC-PT 204 P	LAB –I Offset Machines	04
13.	FYBVOC PT	II	BVOC-PT 205 P	LAB –II Web Designing	04
14.	FYBVOC PT	II	BVOC-PT 206 P	LAB –III Graphic Design- II	04
15.	FYBVOC PT	II	BVOC-PT 207 P	LAB –IV Personality Development	02
16.	FYBVOC PT	II	BVOC-PT 208 P	Field Work	02
17.	SYBVOC PT	III	BVOC-PT 301 T	Image Carrier Generation	04
18.	SYBVOC PT	III	BVOC-PT 302 T	Web Offset Printing Process	04
19.	SYBVOC PT	III	BVOC-PT 303 T	Ink Technology	04
20.	SYBVOC PT	III	BVOC-PT 304 P	LAB – I Graphic Design - III	03
21.	SYBVOC PT	III	BVOC-PT 305 P	LAB –II Sheet- Fed Offset Printing	03
22.	SYBVOC PT	III	BVOC-PT 306 P	LAB -III Ink Mixing & Shade	03
				Matching	

T.Y.B.Voc (PT) A. Y. 2023-24 D	epartment of Printing Technology
--------------------------------	----------------------------------

23.	SYBVOC PT	III	BVOC-PT 307 P	LAB –IV Cost Estimation	03
24.	SYBVOC PT	III	BVOC-PT 308 P	Field Work	05
25.	SYBVOC PT	III	BVOC-PT 309 T	AECC -02- Technical English - I (MIL)	2
26.	SYBVOC PT	Ш	BVOC-PT 310 T	AECC-I Critical Thinking / Scientific Temper	2
27.	SYBVOC PT	IV	BVOC-PT 401 T	Print Finishing Techniques	04
28.	SYBVOC PT	IV	BVOC-PT 402 T	Basic Packaging Technology	04
29.	SYBVOC PT	IV	BVOC-PT 403 T	Gravure, Flexography & Digital Printing	04
30.	SYBVOC PT	IV	BVOC-PT 404 P	LAB –I Print Finishing Techniques	03
31.	SYBVOC PT	IV	BVOC-PT 405 P	LAB –II Graphic Design – IV	03
32.	SYBVOC PT	IV	BVOC-PT 406 P	LAB –III Advanced Screen Printing	03
33.	SYBVOC PT	IV	BVOC-PT 407 P	LAB –IV Seminar and Technical Communication	03
34.	SYBVOC PT	IV	BVOC-PT 408 P	Field Work	05
35.	SYBVOC PT	IV	BVOC-PT 409 T	AECC -02- Technical English – II (MIL)	2
36.	SYBVOC PT	IV	BVOC-PT 410 T	AECC- I Environmental Awareness	2
37.	TYBVOC PT	V	BVOC-PT 501 T	Package Designing and Development	03
38.	TYBVOC PT	V	BVOC-PT 502 T	Security Printing, Copyrights & Ethics	03
39.	TYBVOC PT	V	BVOC-PT 503 T	Color Science and Measurement	03
40.	TYBVOC PT	V	BVOC-PT 504 T	Material Science	03
41.	TYBVOC PT	V	BVOC-PT 505 P	LAB -I Package Design & Development	03

T.Y.B.Voc (PT) A. Y. 2023-24 Department of Printing Technology

42.	TYBVOC PT	V	BVOC-PT 506 P	LAB –II Paper & Ink Testing	03
43.	TYBVOC PT	V	BVOC-PT 507 P	LAB -III Troubleshooting & Machine Maintenance	03
44.	TYBVOC PT	V	BVOC-PT 508 P	LAB- IV Project Stage –I	04
45.	TYBVOC PT	V	BVOC-PT 509 P	Field Work	04
46.	TYBVOC PT	VI	BVOC-PT 601 P	Industrial Internship/ Industrial Training	15
47.	TYBVOC PT	VI	BVOC-PT 602 P	Project Stage – II	10

1. Introduction of the programme

The B. Voc. program is of three-year duration. It has a specific feature of multi point entry and multi point exit provision. Hence a student, who completes one year, shall be awarded Certificate in Diploma subject to the condition of earning the required credit points. Similarly, after completing the second year, Advance Diploma shall be awarded. On successful completion of third year, candidate shall be awarded the degree of Bachelor in Vocational (Printing Technology). If any student desire to take admission to other university at any other stage i.e., on completing first year, he/she may be permitted to take admission to second year in same branch. Similarly, on completing the second year, one can be admitted to the third year of the program.

2. Programme outcomes

In first year students shall be equipped with the subject knowledge and required skills and training on pre-press technology, offset printing process, printing material science, packaging technology.

In second year students shall learn the subjects of digital pre-press technology, Gravure printing process, Packaging technology, software's in printing with the required practical's in these areas.

In third year, students shall learn the subjects of printing, finishing technology, flexographic printing process, digital and security printing, mechanical maintenance, cost estimation, entrepreneurship with the required practical knowledge in these areas. The practical exposure and training will be provided through a compulsory industrial training, project work, case studies etc.

3. Eligibility:

- 1. The eligibility condition for admission to B. Voc. Program shall be **10+2** or **MCVC** (any subject) or equivalent in any stream from **any recognized board or university**
- **2.** 10+2 ITI course in any branch or 10+ 2 duration diploma in any discipline of agricultural/ non-agricultural/ technical or any governmental/ autonomous educational university/ Board.
- 3. Students who have completed **3 Years of Diploma in Printing Technology** from a recognized board or university are eligible for admission to **Direct 2nd Year in B. Voc. Printing Technology.**
- 4. Any students who have completed SSC or equivalent examinations and having minimum five years' experience in public or private printing press is eligible to take admission for B. Voc. Printing Technology. However, for this criteria college will conduct written qualifying test of basic skill prerequisites and accordingly candidate is admitted for first year B. Voc. Printing Technology.
- 5. Admissions are given as per the merit acquired in qualifying examination.

F.Y. B. VOC. PT

Semester-I

Course Type	Course Code	Course Title	Credits
T 01	BVOC-PT 101 T	Elements of Printing Technology	04
T 02	BVOC-PT 102 T	Fundamentals of ICT	03
T 03	BVOC-PT 103 T	Graphic Design – I	03
P 04	BVOC-PT 104 P	LAB –I Screen Printing Techniques	04
P 05	BVOC-PT 105 P	LAB –II Fundamentals of ICT	04
P 06	BVOC-PT 106 P	LAB –III Graphic Design - I	04
P 07	BVOC-PT 107 P	LAB –IV Communication Skills	02
P 08	BVOC-PT 108 P	Field Work	02

F.Y. B. VOC. PT

Semester – II

Course	Course Code	Course Title	Credits
Type			
T 01	BVOC-PT 201 T	Advanced Printing Technologies	03
T 02	BVOC-PT 202 T	Web Designing	03
T 03	BVOC-PT 203 T	Graphic Design & Advertisement	04
P 04	BVOC-PT 204 P	LAB –I Offset Machines	04
P 05	BVOC-PT 205 P	LAB –II Web Designing	04
P 06	BVOC-PT 206 P	LAB –III Graphic Design- II	04
P 07	BVOC-PT 207 P	LAB –IV Personality Development	02
P 08	BVOC-PT 208 P	Field Work	02

. Y. 2	023-24	Department of	f Printing T	echnology

FY B.VOC PRINTING TECHNOLOGY SEMESTER – I

New Arts, Commerce and Science College, Ahmednagar (Autonomous)

Syllabus of F. Y. B.VOC Printing Technology under Faculty of Science

Semester – I PAPER – I

Course Code: BVOC PT 101 T Title of the Course: ELEMENTS OF PRINTING TECHNOLOGY

Credits: 04 Total Lectures: 60 Hrs.

Course Outcomes (COs):

- a) To learn and understand the basic concepts of the printing technology.
- b) Understand various basic printing principles with their applications.
- c) Understand basics of paper and ink technology.

Detailed Syllabus:

Unit 1	Introduction of Basic Elements	12 Hrs.			
Printing Histor	y, Need of Printing, Types of printing process, Scope of printing tech	nnology etc.			
ink history, typ	pes of inks, importance of ink in printing industry etc. paper history	ry, its types			
importance.					
Unit 2	Printing Principals	10 Hrs.			
Study of worki	ng principle, (relief, planography, and intaglio), offset, gravure, flexog	graphy,			
screen printing	, digital and letterpress printing etc. Construction Image carriers, adva	antages and			
disadvantages	and Limitations.				
Unit 3	Unit 3 Offset & Screen Printing 14 Hrs.				
Offset: Introdu	Offset: Introduction, Sheet fed machine units- feeding, inking, damping, printing and delivery				
unit. Definition of Web machine, Difference between sheet-fed and web-fed. Configuration-					
Blanket to Blanket, Common Impression Cylinder, Stack, Inline Applications and Limitations					
of offset process.					
Screen Printing: Introduction, cloth, clamp, screen stretching, squeegee, off contact. Stencil-					
Direct, indirect Screen printing- Manual operation. Applications and limitations.					
Unit 4	Paper & Printing substrate	12 Hrs.			

T.Y.B.Voc (PT) A. Y. 2023-24

Department of Printing Technology

Page layout and margin, print area and type-setting, different publications. Paper; its different types and sizes available, gsm, suitability factors for printing process, ISO paper sizes.

Imposition; definition, classification and general rules, regular schemes up to 16 page.

Unit 5	Basic of Ink technology	12 Hrs.
Unit 5	Basic of the technology	12 H

Introduction, definition, types of ink, contains of ink, basic color theory, types of ink, (solvent base, water base), different types of ink, characteristic properties.

Reference and Text Books:

Sr. No	Title	Author	Publisher
1	Printing Technology	Adams, Faux and Rieber	Delmar publishers
2	Art and Production	N. N. Sarkar	Sagar publishers
3	Screen Printing B. D. Mendiratta	B. D. Mendiratta	

Ahmednagar Jilha Maratha Vidya Prasarak Samaj's New Arts, Commerce and Science College, Ahmednagar (Autonomous)

Syllabus of F. Y. B.VOC Printing Technology under Faculty of Science

Semester – I	PAPER – II
Course Code: BVOC PT 102 T	Title of the Course: FUNDAMENTALS OF ICT (Information and Communication Technology)
Credits: 03	Total Lectures: 45 Hrs.

Course Outcomes (COs):

- a) To learn and understand the basic concepts of the Computer Systems and its concepts.
- b) Understand various Operating systems used on computers.
- c) Understand various word processors and communication systems.

Unit 1	Computer Basics	10 Hrs.	
Computer	Computer: Definition, Characteristics of Computers, Basic Applications of Computer,		
Generatio	Generations of computers.		
Compone	nts of Computer System: Central Processing Unit (CPU), input/ou	tput Devices,	
computer	Memory: primary and secondary memory, magnetic and optical sto	rage devices,	
Concepts	of Hardware and Software.		
Data proc	essing: concepts of data processing, Definition of Information and da	ta, Basic data	
types, Sto	rage of data/Information as files, Representation of data/Information		
Number S	Number Systems, Decimal, Binary, Octal, Hexadecimal, Arithmetic's and inter conversions		
Unit 2	Peripherals of Computer	09 Hrs.	
Primary s	Primary storage devices – RAM, ROM, PROM, EPROM Secondary Storage Devices –		
HDD, CD	HDD, CD, DVD, Pen drive I/O Devices- Keyboards, Scanners, Digitizers, Plotters, LCD,		
Plasma Da	Plasma Display, Pointing Devices -Mouse, Joystick, Touch Screens Introduction to		
Network of	Network devices - Hubs, Switches, Routers, NAS, MODEM, Access		
Unit 3	Operating System and Application Software	10 Hrs.	
Definition	Definition of Software, Types of software: System Software, Application Software. System		
Software:	Software: Operating System. Types of O.S., Basic Commands in DOS, Introduction to		

GUI: Desktop Icons, File and Directory structure, Menu Items, Control Panel, File and Directory Search Utility programs: Anti-plagiarism software, Anti-virus, Disk Cleaning, Defragmentation, Compression/Decompression of files. Application software: Examples of commercial software with brief introduction Unit IV Editors, Word Processors, Spreadsheets & Presentation Tools

Unit 4 Editors, Word Processors, Spreadsheets & Presentation Tools 08 Hrs.

Editors and Word Processors: Features and functionalities, examples of basic and advanced editors like notepad, vi and Emacs, Introduction to desktop publishing – Features and functionalities Spreadsheets: Features and functionalities, Spreadsheet Applications Introduction to Google Apps: Google Docs, Sheets and Forms and its applications Presentation Tools: Design Slides (using Text, images, charts, clipart), Slide Animation, Template and theme creation

Unit 5	Computer communication and Networking	08 Hrs.
Basic of C	Computer networks: LAN, WAN, MAN. Introduction to Network de	vices – Hubs,

Switches, Routers, NAS, MODEM, Access points.

Internet: Introduction to internet and its application/services.

Service on Internet: WWW and web-sites, Electronic mails, Communication on Internet.

Web Browsers: Internet Explorer, Netscape Communicator.

Surfing the Internet: Giving the URL address, Search, Moving Around in a web-site, Printing

or saving portion of web pages, down loading Chatting on Internet

Reference and Text Books:

Sr. No	Title	Author	Publisher
1	Computer Fundamentals	P.K. Sinha & Priti Sinha,	3rd edition, BPB
			pub
2	Computer Fundamentals	Anita Goel	Pearson Education
			India
3	PC/HARDWARE	Join Josh	O'Reilly Publication

Ahmednagar Jilha Maratha Vidya Prasarak Samaj's New Arts, Commerce and Science College, Ahmednagar (Autonomous)

Syllabus of F. Y. B.VOC Printing Technology under Faculty of Science

Semester – I	PAPER – III
Course Code: BVOC PT 103 T	Title of the Course: GRAPHIC DESIGN – I
Credits: 03	Total Lectures: 45 Hrs.

Course Outcomes (COs):

- a) To learn and understand the basic concepts of the graphic design system.
- b) Understand various concepts color theory and file formats of different graphics software's along with color management systems.
- c) Understand various design processes and medias used for advertising.

Unit 1	Basics of Design	12 Hrs.	
1.1 Introd	1.1 Introduction to graphic design, fundamental of design, principle of design, Types of		
design	design - natural, conventional, decorative, geometric, and abstract, Basic concepts of		
design	ning, Creativity, steps in creativity;		
1.2 Typog	graphy; Visual ingredients of graphic design; Design consideration; Syn	mbols and	
logos,	proof-reading, proof-reading marks, house- style, fonts, etc.		
1.3 Layou	t - purpose & advantages; layout styles; layout components; stages in	preparing	
a layo	ut; marking-up; Dummy, Stages of layout, thumbnails, rough layout,		
compi	rehensive layout, artwork, Design for magazines, newspaper, catalogue	es, cartons,	
comm	ercial stationary, flexible pouche		
Unit 2 Graphics and Color 12 Hrs		12 Hrs.	
2.1 Conce	2.1 Concept of Raster Graphics, Concept of vector graphics, file formats compatible with		
different with graphic design softwares - PNG, JPEG, GIF, TIFF, CDR, AI, PDF.			
2.2 Color Definition of color, Light, Electromagnetic spectrum, Additive color theory,			
subtractive color theory, Colour originals for reproduction. reproduction objectives,			
resolution, bit depth, grey levels, relationship between grey levels and resolution,			
dimension	dimensions of color, color schemes, color symbolism		
Unit 3	Design Process	12 Hrs.	

- 3.1 Methods of preparing design in various stages. Design for books, magazines, Newspapers, Catalogues, cartoons and commercial stationary.
- 3.2 Materials and tools used in preparing layouts and artwork. Copy preparation. Casting off and marking up.

Unit 4

Color Management

12 Hrs.

- 4.1 Definition of color management, color profile, color depth, color mode, color models RGB, CMYK, Grayscale, LAB, Duotone, etc., Color management and standardization, Color matching systems- PANTONE, FOCALTONE, Spot color, etc.
- 4.2 Digital proofing systems color proofing process, quality control process and its limitations.

Unit 5

Softwares and Media

10 Hrs.

- 5.1 Features of different softwares used in graphic design- Adobe Photoshop, Quark Express, Corel Draw, Adobe Illustrator, Adobe InDesign, etc. and plugins used for these softwares.
- 5.2 Designing for Print Media- indoor and outdoor media, electronic media- TV, Youtube or Social Media.,

New Arts, Commerce and Science College, Ahmednagar (Autonomous)

Syllabus of F. Y. B.VOC Printing Technology

under

Faculty of Science

Semester – I	PAPER – IV
Course Code: BVOC PT 104 P	Title of the Course: SCREEN PRINTING TECHNIQUES
Credits: 04	Total Lectures: 60 Hrs.

Course Contents

Exercise

- 1. Study of screen-printing equipment and materials.
- 2. Screen Frame Making
- 3. Determining optimum exposure for various stencil methods.
- 4. Screen preparation and printing by direct method.
- 5. Screen preparation and printing by indirect method.
- 6. Manual Registration Method
- 7. To print single color image by screen printing on paper
- 8. To print two color images by screen printing on paper
- 9. Product printing: Visiting card, Letterhead, Office File, Pen, Envelope Textile T-Shirt, Nonwoven.
- 10. Factors related to Screen Printing Problems and solutions

New Arts, Commerce and Science College, Ahmednagar (Autonomous)

Syllabus of F. Y. B.VOC Printing Technology under Faculty of Science

Semester – I	PAPER – V
Course Code: BVOC PT 105 P	Title of the Course: FUNDAMENTAL OF ICT (INFORMATION AND COMMUNICATION TECHNOLOGY)
Credits: 04	Total Lectures: 60 Hrs.

Course Contents

Practical Exercise

- 1. Create a new folder and do the following:
 - 1. Make a word document in it.
 - 2. Make an Excel document in it.
 - 3. Make a new folder in it
 - 4. Rename the initial folder
 - 5. Move the initial folder
 - 6. Copy the initial folder.
 - 7. Delete the initial folder
- Implement the various well known features of Windows operating system such as Notepad, WordPad, Paint, System tools, Entertainment etc. enclosed in Start→Programs→Accessories.
- 3. Implement various display properties by right clicking on the Windows Desktop.
- 4. Explore the taskbar of Windows, Set the wall paper and screen saver, Set the data/time.

MS Word

- 5. Create a document and
 - a. Put Bullets and Numbers
 - b. Apply various Font parameters.
 - c. Apply Left, Right, and Centre alignments.
 - d. Apply hyperlinks

- e. Insert pictures
- f. Insert ClipArt
- g. Show the use of WordArt
- h. Add Borders and Shading
- i. Show the use of Find and Replace.
- j. Apply header/footers
- 6. Create any document and show the difference between paste and paste special.
- 7. Create a document to show the use of Watermark.
- 8. Implement the concept of mail merge.
- 9. Implement the concept of macros.
- 10. Implement the concept of merging the documents.
- 11. Crate a student table and do the following:
 - a) Insert new row and fill data
 - b) Delete any existing row
 - c) Resize rows and columns
 - d) Apply border and shading
 - e) Apply merging/splitting of cells
- 12. Create your resume using General Templates.

MS PowerPoint Presentation

- 13. Make a presentation of College Education System using
 - 1. Blank Presentation
 - 2. From Design Template
 - 3. From Auto Content Wizard
- 14. Make a presentation on "Wild Life" and apply the following:
 - 1. Add audio and video effects
 - 2. Apply various Color Schemes
 - 3. Apply various animation schemes.
 - 4. Apply Slide Show

MS Excel Spreadsheets

- 15. Compute the division of each and every student of a class.
- 16. Generation of Electricity Bill
- 17. Generation of Telephone Bill
- 18. Generation of Salary statement of an employee

- 19. Generation of Mark Sheet of a student.
- 20. To compute mean/median/mode.

New Arts, Commerce and Science College, Ahmednagar (Autonomous)

Syllabus of F. Y. B.VOC Printing Technology under

Faculty of Science

Semester – I	PAPER – VI
Course Code: BVOC PT 106 P	Title of the Course: GRAPHIC DESIGN – I
Credits: 04	Total Lectures: 60 Hrs.

Course Contents

Exercise

- Introduction of Adobe Photoshop photo editing software , workspace tour, Toolbar, Menu-bar
- 2. Basics of image and color, Resizing of image, crop, import, color palettes, color models, color and image mode.
- 3. Working with layers, create, manage, group, lock layers, layer opacity, blending, layer masks, smart filters, smart objects, vector mask
- 4. Working with selections, make selections with different tools, pixel selections.
- 5. Background changing, change background with solid color, image adjustments, tonal adjustments.
- 6. Image transformation, Selective color change, scaling, transform, content-aware, wrap, rotate, Free transform, crop
- 7. Image adjustments, Perspective wrap, image sharpness & blur, color adjustments, brightness/ contrast, level, hue, saturation, black and white to color and color to black and white
- 8. Filters, Blur, Clipping mask
- Image repair, content aware, Move, Image retouch, correct image distortion & Noise.
- 10. Drawing shapes, Gradient, Brush presets.
- 11. Text
- 12. Face/ Image retouch
- 13. Banner, Poster, Hoarding design,

- 14. Product design
- 15. Certificate design
- 16. Passport size photograph design
- 17. Theme/ Background Design
- 18. Design an Advertisement
- 19. Invitation cards, Cards, etc
- 20. Logo Design

Ahmednagar Jilha Maratha Vidya Prasarak Samaj's New Arts, Commerce and Science College, Ahmednagar (Autonomous)

Syllabus of F. Y. B.VOC Printing Technology under

under Faculty of Science

Semester – I	PAPER – VII
Course Code: BVOC PT 107 P	Title of the Course: COMMUNICATION SKILLS
Credits: 02	Total Lectures: 60 Hrs.

Course Contents

Exercise

1. Communication:

Meaning of communication: definition, objectives and Importance of communication Elements/Process of communication Types of communication: Formal, Informal, Verbal, Nonverbal, vertical, Horizontal, Diagonal Barriers of Communication: Physical, Mechanical, Psychological, Language Principles of effective communication

2. Formal Written Communication

Develop notices, circulars and emails: I. Office Drafting: Notice, Memo, Circulars and emails II. Job application and resume Draft letters on given topics Business correspondence: Enquiry, Reply to an enquiry order, complaint, adjustment Analytical writing: Language of specification writing, Technical writing, Report generation including graphs, pie charts, bar charts, comparatives, etc.

3. Speaking Skills Develop formal conversational techniques:

Conversations: Meeting & Parting, Introducing and influencing requests, Agreeing & disagreeing, Formal enquiries, Types of speech-Welcome Speech, Farewell speech, Vote of thanks

4. Telephone Skills Basics of Telephone communication

How to handle calls- telephone manners Leaving a message Greeting and Leave Taking over phone(etiquette)

5. Verbal/Non Verbal Communication

Group Discussion, Oral Presentation with/without audio visual aids, Listening to any recorded or live material and asking oral questions for listening comprehension, Making conversation and taking turns, Oral description or explanation of a common object, situation or concept, Giving interviews

New Arts, Commerce and Science College, Ahmednagar (Autonomous)

Syllabus of F. Y. B.VOC Printing Technology under

Faculty of Science

Semester – I	PAPER – VIII
Course Code: BVOC PT 108 P	Title of the Course: FILED WORK
Credits: 02	Total Lectures: 60 Hrs.

Exercise

- Students should visit and work full 10 days, 5 hours each day on field suggested or appointed by college authority.
- Students should complete given task by company/ printing press/establishment.
- At last students have to produce field work report including attendance report signed by concerned authority.
- Students must complete 50 hours at the appointed organization.

. Y.	2023-24	Department of Printing Technolog

T.Y.B.Voc (PT)

A

FY B.VOC PRINTING TECHNOLOGY SEMESTER – II

Ahmednagar Jilha Maratha Vidya Prasarak Samaj's New Arts, Commerce and Science College, Ahmednagar (Autonomous)

Syllabus of F. Y. B.VOC Printing Technology under Faculty of Science

Semester – II	PAPER – I
Course Code: BVOC PT 201 T	Title of the Course: ADVANCED PRINTING TECHNOLOGIES
Credits: 03	Total Lectures: 45 Hrs.

Course Outcomes (COs):

- a) To learn and understand the basic concepts of the printing technology.
- b) Understand various basic printing principles with their applications.
- c) Understand basics of paper and ink technology.

Detailed Syllabus:

Unit 1	Conventional and Digital Printing	10 Hrs.	
Convention	Conventional: Definition, Impact- non impact printing process, Examples, contact printing		
and non-c	ontact printing, advantages & disadvantages, limitations		
Digital P	rinting: Introduction, definitions, Types (Electrophotography, Ma	gnetography,	
Inography	, Xerography), types of printers, , advantages & disadvantages, limit	ations	
Unit 2	Rotogravure	09 Hrs.	
Principles	, quality factor of printing cylinder, ink transfer, features of rotograv	ure, factors	
affecting i	in ink transfer, concept of ESA, requirements of paper properties, hea	at-set web	
offset vs r	rotogravure		
Unit 3	3D Printing and Holographic Printing	10 Hrs.	
Concept	of hologram, reconstruction of hologram, types of hologram, consider	rations of	
hologram	hologram, applications of holographic printing, Concept of 3D printing, types of 3D		
printing, o	printing, components of 3D printing, Applications of 3D Printing and Future		
Unit 4	Paper Technology	08 Hrs.	
Basics of paper technology, pulping process, types of pulp, fourdriner machines, paper			
manufacturing process, paper finishing operations, paper properties and testing properties,			
applicatio	application areas for different types of paper.		

T.Y.B.Voc (PT) A. Y. 2023-24 Department of Printing Technology

Unit 5	Applications of Print Industry	08 Hrs.
Print publications, advertising, branding, food & beverage packaging, Label printing,		
sticker printing, pharmaceutical packaging, future of printing industry		

Reference and Text Books:

Sr. No	Title	Author	Publisher
1	Rotogravure printing	BDJA60A1300	UPM
2	3D printing	Richard Home	Kalyanikirkhausam

New Arts, Commerce and Science College, Ahmednagar (Autonomous)

Syllabus of F. Y. B.VOC Printing Technology under Faculty of Science

Semester – II	PAPER – II
Course Code: BVOC PT 202 T	Title of the Course: WEB DESIGNING
Credits: 03	Total Lectures: 45 Hrs.

Course Outcomes (COs):

- a) To learn and understand the basic concepts of the fundamentals of the web applications.
- b) Understand various languages to write the codes for the web pages.

Detailed Syllabus:

Unit 1	Web Fundamentals	10 Hrs.	
Introduction	Introduction to WWW: Protocols and programs, secure connections, application and		
developme	ent tools, the web browser, what is server, Client Server Architecture, d	ynamic and	
Static Wel	Design: Web site design principles, planning the site and navigation.		
Unit 2	HTML	09 Hrs.	
Introduction	on to HTML, What is HTML, HTML Documents, Basic structure of	an HTML	
document,	Creating an HTML document, Mark up Tags Heading-Paragraphs, L	ine Breaks,	
HTML Ta	HTML Tags.		
Elements	Elements of HTML,, Introduction to elements of HTML, Working with Text, Working with		
Lists, Tables and Frames, Working with Hyperlinks, Images and Multimedia, Working with			
Forms and controls.			
Unit 3	CSS	10 Hrs.	
Style sheets: Need for CSS, introduction to CSS, basic syntax and structure, using CSS,			
backgroun	background images, colors and properties, manipulating texts, using fonts, borders and boxes,		

margins, padding lists, positioning using CSS, CSS2

T.Y.B.Voc (PT) A. Y. 2023-24 Department of Printing Technology

Unit 4	Javascript	08 Hrs.
Javascript	: Client side scripting, What is Javascript, How to develop Javascr	ript, simple
Javascript, variables, Operators, functions, conditions, loops and repetition		
Unit 5	XML and Advanced tools	08 Hrs.
XML: Introduction to XML, uses of XML, simple XML, XML key components, DTD and		
Schemas, Well formed, using XML with application, Advances in Web Design, Hosting		
Website, Introduction to Web Design Tools,		
Introduction to Google Site		

Reference or study material:

Sr. No	Title	Author	Publisher
1	HTML & CSS: design and build websites (Vol. 15)	Duckett, J	(2011). Indianapolis, IN: Wiley
2	Learning web design: A beginner's guide to HTML, CSS, JavaScript, and web graphics.	. Robbins, J. N.	2 (2012). " O'Reilly Media, Inc.".
3	https://www.w3schools.com		

New Arts, Commerce and Science College, Ahmednagar (Autonomous)

Syllabus of F. Y. B.VOC Printing Technology under

Faculty of Science

Semester – II	PAPER – III
Course Code: BVOC PT 203 T	Title of the Course: GRAPHIC DESIGN AND ADVERTISEMENT
Credits: 04	Total Lectures: 60 Hrs.

Course Outcomes (COs):

- a) To learn and understand the basic concepts of the graphic design.
- b) Understand basic concepts of advertisement and market research.
- c) Understand various medias and multi medias used for advertisement.
- d) Understand the electronic publishing methods.

Detailed Syllabus:

Unit 1	Basics of Graphic Design	12 Hrs.	
1.1 Conce	1.1 Concept of Raster Graphics, Concept of vector graphics, file formats compatible with		
differe	nt with graphic design software's - PNG, JPEG, GIF, TIFF, CDR, AI,	PDF.	
1.2 Introdu	action to graphic design, fundamental of design, principle of design, T	ypes of design	
– natur	- natural, conventional, decorative, geometric, and abstract, Basic concepts of designing,		
Creativ	Creativity, steps in creativity;		
1.3 Layout	1.3 Layout – purpose & advantages; layout styles; layout components; stages in preparing a		
layout; marking-up; Dummy, Stages of layout, thumbnails, rough layout, comprehensive		nprehensive	
layout, artwork, Design for magazines, newspaper, catalogues, cartons, commercial			
station	ary, flexible pouche		

Unit 2	Introduction to Advertisement	14 Hrs.

- 2.1 Introduction Advertising as a tool of communication, Role of Advertising in marketing mix- personal selling, sales promotion, public relations & marketing.
- 2.2 Types of Advertising Product Advertising- industrial and consumer products, Product Life Cycle, Service Advertising, Institutional Advertising, Public Relations advertising, Public Service advertising, financial advertising.

Unit 3 Market Research and Segmentation 10 Hrs.

- 3.1 Research Definition, Types/ Scope of research,
- 3.2 Market Research market surveys, Audience surveys, marketing mix- 7p's of Marketing-product, price, place, promotion, packaging, people, processes.
- 3.3 Market segmentation Branding- brand and brand equity personality, positioning, Target market, market strategies introductory, growth, maturity, decline, repositioning, diversification.
- 3.4 Advertising process- research, objective, strategies, communication, evaluation, ADGMAR approach, types of advertising evaluation.

Unit 4 Media & Multimedia 12 Hrs.

- 3.1 Types of Media- print media, electronic media, outdoor media, digital media, Broadcast media, direct mail- internet, New media- Social media (Facebook, Twitter, Youtube, Instagram, Linkedin, Google Plus, Pinterest) Characteristics, benefits and drawbacks.
- 3.2 Multimedia: Origin, definition, elements, Hardware and software tools, file formats, image and graphics, video, audio & animation, resolution, file size ratio, Aspect ratio, etc.

Unit 5 Digital Advertising 12 Hrs.

- 4.1 Digital Advertising: definition, scope, importance, measuring effectiveness of digital advertising
- 4.2 Tools used for digital advertising: E-mail ads, Banner ads, interstitial ads, pop-up ads, floating ads and paid search terms

Difference in between Digital and Social Advertising.

Unit 6 Electronic Publishing 12 rs.

- 6.1 Electronic Publishing: Introduction, definition, working of e- publishing, basic principles of e-publishing, e- book reader, steps involved in E- book creation, Marketing strategies.
- 6.2 Information regarding E-publications formats like e-pubs. Also E-pub readers like Adobe Digital

Editions, mobile readers etc in brief (since this is a worldwide used e-publishing solution used on a large scale), rules and regulations for e-publishing use of business models in the development and evaluation of an e-commerce application, Style-sheets, XSL, XSLT, CSS Layout and workflow for cross media devices, POD, Mobile, Tablets, CD, Websites, File extension and Compatibility.

Reference and Text Books:

Sr. No	Title	Author	Publisher
1	Foundations, Foundations of advertising theory & practice	Chunawalla, Sethia	Himalaya Publishing
2	Advertising Management	Batra, Myers, Aaker,	Prentice Hall
3	Handbook of Multimedia		

New Arts, Commerce and Science College, Ahmednagar (Autonomous)

Syllabus of F. Y. B.VOC Printing Technology under

Faculty of Science

Semester – II	PAPER – IV
Course Code: BVOC PT 204 P	Title of the Course: OFFSET MACHINES
Credits: 04	Total Lectures: 60 Hrs.

List of Exercise:

- 1) Introduction to offset machine.
- 2) Feeder setting for various stocks.
- 3) Mounting of plate with packing.
- 4) Mounting of blanket with packing.
- 5) Gripper setting of impression cylinder.
- 6) Setting of dampening roller.
- 7) Preparation of fountain solution.
- 8) Cleaning & washing of Dampening and Inking system.
- 9) Inking unit setting according to job.
- **10**) Setting joggers, skeleton wheels, delivery anti set-off spray.
- 11) Single Color printing.
- 12) Multicolor printing.
- 13) Troubleshooting

New Arts, Commerce and Science College, Ahmednagar (Autonomous)

Syllabus of F. Y. B.VOC Printing Technology under

Faculty of Science

Semester – II	PAPER – V
Course Code: BVOC PT 205 P	Title of the Course: WEB DESIGNING
Credits: 04	Total Lectures: 60 Hrs.

List of Exercise:

Practical Exercise

- 1. Introduction to HTML. Create a basic HTML file0
- 2. Create a static webpage using table tags of HTML
- 3. Create a static web page which defines all text formatting tags of HTML in tabular format
- 4. Create webpage using list tags of HTML
- 5. Create webpage to include image using HTML tag
- 6. Create your class timetable using table tag.
- 7. Create user Student feedback form (use textbox, text area, checkbox, radio button, select box etc.)
- 8. Create employee registration webpage using HTML form objectsWrite html code to develop a webpage having two frames that divide the webpage into two equal rows and then divide the row into equal columns fill each frame with a different background color.
- 9. Create your resume using HTML tags also experiment with colors, text, link, size and also other tags you studied.

CSS

Apply style sheet in Web page. [inline, embedded and linked]

- 2. Design a web page of your home town with an attractive background color, text color, an Image, font etc. (use internal CSS).
- 3. Use Inline CSS to format your resume that you created.
- 4. Use External CSS to format your class timetable as you created.
- 5. Use External, Internal, and Inline CSS to format college web page that you created.

JavaScript

Develop a JavaScript to display today's date.

- 2. Develop simple calculator for addition, subtraction, multiplication and divisionoperation using JavaScript
- 3. Create HTML Page with JavaScript which takes Integer number as input and tells whether the number is ODD or EVEN.
- 4. Create HTML Page that contains form with fields Name, Email, Mobile No, Gender, Favorite Color and a button now write a JavaScript code to combine and display the information in textbox when the button is clicked.
- 5. Create simple site by using any tool

New Arts, Commerce and Science College, Ahmednagar (Autonomous)

Syllabus of F. Y. B.VOC Printing Technology

under Faculty of Science

Semester – II	PAPER – VI
Course Code: BVOC PT 206 P	Title of the Course: GRAPHIC DESIGN - II
Credits: 04	Total Lectures: 60 Hrs.

List of Exercise:

Exercise

- 6. Software Introduction, workspace tour, Toolbar, Menu-bar, standard toolbox, property bar, status bar
- 2. Working with shapes, Lines and Outlines, symmetrical drawing, shape objects
- 3. Working with objects, select, transform, clone, copy, position, align and distribute objects, scale, rotate, group, combine and lock objects
- 4. layers, local & master layers, symbols, Generate & scan QR Code and BARCODE
- 5. Color fills, uniform, pattern, texture, transparencies, uniform, pattern, texture, object transparency,
- 6. Special Effects, lenses, 3D, Mosaics
- 7. Text and Font, Templates and styles
- 8. Tables and Bitmaps
- 9. Logo Design
- 10. Visiting Card design
- 11. Clip Arts Design
- 12. Banner, pamphlet, flyer, leaflet design
- 13. Poster, Magazine cover page
- 14. Product design
- 15. Package design
- 16. Branding
- 17. Vector Illustrations

- 18. Background design
- 19. Theme design
- 20. Character design
- 21. 3D design with Corel Draw
- 22. Design an advertisement all by own
- 23. Animation

New Arts, Commerce and Science College, Ahmednagar (Autonomous)

Syllabus of F. Y. B.VOC Printing Technology

under

Faculty of Science

Semester – II	PAPER – VII
Course Code: BVOC PT 207 P	Title of the Course: PERSONALITY DEVELOPMENT
Credits: 02	Total Lectures: 60 Hrs.

Course Contents

Exercise

- 1. Definition and Basics of Personality
- 2. Business Etiquettes and Public Speaking
- 3. Making a presentation.
- 4. Coping management, working on Attitudes.

New Arts, Commerce and Science College, Ahmednagar (Autonomous)

Syllabus of F. Y. B.VOC Printing Technology

under Faculty of Science

Semester – II	PAPER – VIII
Course Code: BVOC PT 208 P	Title of the Course: FILED WORK
Credits: 02	Total Lectures: 60 Hrs.

Course Contents

Exercise

- > Students should visit and work full 10 days, 5 hours each day on field suggested or appointed by college authority.
- > Students should complete given task by company/ printing press/establishment.
- ➤ At last students have to produce field work report including attendance report signed by concerned authority.
- > Students must complete 50 hours at the appointed organization.

. Y. 2023-24	Department of Printing Technolog

SY B.VOC PRINTING TECHNOLOGY SEMESTER – III

S.Y. B. VOC. PT

Semester -III

Course	Course Code	Course Title	Credits
Type			
T 01	BVOC-PT 301 T	Image Carrier Generation	04
T 02	BVOC-PT 302 T	Web Offset Printing Process	04
T 03	BVOC-PT 303 T	Ink Technology	04
P 04	BVOC-PT 304 P	LAB – I Graphic Design - III	03
P 05	BVOC-PT 305 P	LAB –II Sheet- Fed Offset Printing	03
P 06	BVOC-PT 306 P	LAB –III Ink Mixing & Shade Matching	03
P 07	BVOC-PT 307 P	LAB –IV Cost Estimation	03
P 08	BVOC-PT 308 P	Field Work	05
AECC -01	BVOC-PT 309 T	AECC-I Critical thinking and Scientific Temper	2
AECC -02	BVOC-PT 310 T	AECC -02-MIL	2

S.Y. B. VOC. PT

Semester -IV

Course	Course Code	Course Title	Credits
Type			
T 01	BVOC-PT 401 T	Print Finishing Techniques	04
T 02	BVOC-PT 402 T	Basic Packaging Technology	04
T 03	BVOC-PT 403 T	Gravure, Flexography & Digital Printing	04
P 04	BVOC-PT 404 P	LAB –I Print Finishing Techniques	03
P 05	BVOC-PT 405 P	LAB –II Graphic Design – IV	03
P 06	BVOC-PT 406 P	LAB –III Advanced Screen Printing	03
P 07	BVOC-PT 407 P	LAB –IV Environmental Science	03
P 08	BVOC-PT 408 P	Field Work	05
AECC -01	BVOC-PT 409 T	AECC-I Critical thinking and Scientific Temper	2
AECC -02	BVOC-PT 410 T	AECC -02-MIL	2

New Arts, Commerce and Science College, Ahmednagar (Autonomous)

Syllabus of S. Y. B.VOC Printing Technology under

Faculty of Science

Semester – III	PAPER – I
Course Code: BVOC PT 301 T	Title of the Course: IMAGE CARRIER
	GENERATION
Credits: 04	Total Lectures: 60 Hrs.

Course Outcomes (COs):

- a) To learn and understand the imposition concept.
- b) Understand various plate imaging technologies and distinguish the plate types

Imposition

c) Understand various quality control parameters and their significance in platemaking.

Detailed Syllabus:

Unit 1

	--	
1.1 Introduc	tion to imposition concept, terminologies about imposition, page layo	out and different
types of	margins	
1.2 Imposition	on Schemes: half sheet work, sheet-wise, work and tumble, work and	turn, perfecting
impositio	on	
1.3 Folding	techniques, different types of folds: half, double, parallel, gate, etc., Fo	lders & types of
folders, l	buckle folder, knife folder, combination folder.	
Unit 2	Halftone Reproduction	12 Hrs.
2.1 concept of	of Original, types of originals: line, continuous tone and halftone original	al, color original
2.2 Contact	Screen, Screen Frequency, Screen Angle, Moire pattern, dot shapes	
2.3 Screening	ng Methods: Amplitude Modulation Screening, Frequency Modula	ation Screening
Methods adv	vantages and disadvantages.	
2.4 Electron	ic Dot Generation-	
Unit 3	Image Carrier Generation for different printing processes	14 Hrs.
3.1 Offset P	latemaking process: CTP components, Introduction to concept of CT	P technique

12 Hrs.

- 3.1.1 Types of image setter principles: External drum image setter, Internal drum image setter, Flatbed image setter, Direct to plate imaging technique, Violet CTP technique, Thermal CTP technique
- 3.1.2 Types of plates: Pre-sensitized plates, deep etch, Wipe on plates, Bimetal and Tri-metal plates, waterless plates.

3.2 Gravure image carrier Generation Process (cylinder preparation technique):

- 3.2.1 Gravure image carrier introduction, cylinder bases sleeve, cylinder shaft cylinder, base materials; copper, chrome, Principle of electroplating and its variables
- 3.2.2 Cylinder preparation methods: Ballard Shell Method, Etching & engraving (electromechanical engraving), LASER engraving, Cylinder corrections- plus and minus corrections

3.3 Flexo plate making Process

- 3.3.1 Flexo plate construction, plate requirements
- 3.3.2 Rubber plate making process
- 3.3.3 Photopolymer plate making process: sheet photopolymer and liquid photopolymer process, Direct imaged plates: Direct to laser engraving, Direct to plate imaging
- 3.3.4 Negative requirement for flexographic plate making
- 3.3.5 quality control aids for flexographic platemaking

3.4 Screen Printing Screen making process

- 3.4.1 Process overview
- 3.4.2 Direct screen making process, indirect screen making process
- 3.4.3 Process variables

Unit 4	Quality Control	12 Hrs.		
4.1 Quality of	control aids: Star target, slur target, step wedge, printer's marks, UGRA	/FOGRA plate		
control wedg	control wedge, dot gain measures, pH scale, Continuous tone Step wedge, dot gain scale, etc.			
4.2 Inspection and basic checks of paper, ink, fountain and washes required for production,				
Environmental problems due to waste generated from press room, storage & disposal of ink,				
Disposal of founts and washes, use of color control strip for achieving target solid ink densities,				
tone value ir	ncrease, trapping and conformance to various standards such as GRAC	oL, SWOP,		
FOGRA and	ISO. Study of various test chart elements. Use of color characterization	on data charts.		
4.3 Quality of	control at screen coating, screen exposing, screen developing, Quality	control aids for		
screen printi	ng operation, QC at screen decorative applications, Environmental and	d special		
working				

T.Y.B.Voc (PT) A. Y. 2023-24 Department of Printing Technology

consideration for screen process, Waste disposal.

Unit 5	Basics of color	10 Hrs.

Quality Management – Quality challenges, Fundamental concepts of Quality, Quality Cost, Specification of Quality, Quality Assurance, Concepts of Six Sigma & its implementation in Printing Industry

Suggested Readings:

Sr. No.	Author	Title of Book	Publishers name
1	Helmutt Kipphan,	Handbook of Print Media	Springer, Heidelberg
	(2000)		
2	Daniel G. Wilson	Sheet Fed- Press Operating	(2003), 5 th Edition, GATF
			press USA
3	C.S. Mishra	Technology of Offset Printing	1 st printing, Anupam
			Prakasham, India
4	James Crouch	Flexography Primer	GATF 4
5	GATF, USA	Gravure Primer	GATF 5
6	GATF, USA	Gravure Process & Technology	GAA 6
7	Flexographic	Flexography: Process and	FTA
	Technical	Technology	
	Association		

New Arts, Commerce and Science College, Ahmednagar (Autonomous)

Syllabus of S. Y. B.VOC Printing Technology under Faculty of Science

Semester – III	PAPER – II
Course Code: BVOC PT 302 T	Title of the Course: WEB OFFSET PRINTING
Credits: 04	Total Lectures: 60 Hrs.

Course Outcomes (COs):

- a) Understand the working of Web offset machines and structures of machines.
- b) Understand the system of inking and dampening used on various types of web offset machines.
- c) Understand web handling, register control systems and web guiding systems.

Introduction to Web Offset Machines

d) Understand working of dryers, chill rollers and folders on web machines.

Detailed Syllabus:

Unit 1

speed)

ocess flow diagram, Construction & Design - Common impression cylinder (Satelli	te)		
ocess now diagram, construction & Design Common impression cylinder (Satern	ις),		
Blanket to blanket, Inline, I, Y, H, N configurations, paper path and color combinations, 5 and			
7 o'clock geometry, Packing requirements for plate and blanket cylinders,			
1.2 Comparison with sheet-fed machines based on feeding, dampening, Inking, Printing,			
Delivery, wastage percentage.			
elivery, wastage percentage.			
Unit 2 Inking and Dampening Systems 12 Hrs	5.		

- 2.2 Web tension Dancer roller & its types, factors influencing web tension, web tension zones such as unwind zone, intermediate tension zone, rewind tension zone.
- 2.3 Infeed metering rollers; tension spans, draw, slip, tension control principles Surface speed unwind and rewind Angle bar, Turner bar
- 2.4 study of different inking systems used on web presses, principle of ink transfer and ink splitting mechanism, different ink metering systems, temperature control for inking unit.

12 Hrs.

2.5 Construction of dampening system used on web offset presses, roller material, fountain solution and its characteristics, role of each ingredient from the fountain solution.

Unit 3 Web Handling, Web Guiding and Register Control 14 Hrs.

- 3.1 Web handling and need of web handling, web tension control, load cells, factors affecting tension,
- 3.2 Register control; lateral and circumferential register control by web movement and cylinder movement, use of compensator roller for circumferential register, register marks and its specification, auto registration control used on web presses, closed loop systems for register control,
- 3.3 Web guiding: web guiding systems and correction mechanisms, imbalance; static and dynamic balancing, Web guide rollers.

Unit 4 Dryers, Chill Rollers and Folders 12 Hrs.

- 4.1Need of dryer & chill rollers, temperature settings of dryers and chill rollers as per ink coverage and substrate used, Types of dryers; Open flame, High velocity hot air, radiation-UV, EB, IR curing, combination, Chill Rollers operations and types- Baffle plates, Jacketed (Embedded); Silicone application
- 4.2 Folders and types of folders: Former & its types, Jaw, Chopper, Combination; cut-off and different products, collect cylinders, conveyor mechanisms, and folding techniques,

Folders for commercial publication, newspaper industry, continuous stationery.

Unit 5 Web Viewing and Auxiliary Equipments 10 Hrs.

- 5.1 Auxiliary equipment used on web offset presses: remoisturizes unit, antistatic devices, temperature control, Stackers, Bundlers, Sheeters, Perforators and Imprinters. oscillators
- 5.2 Web Viewing: purpose and working of Stroboscope, Video inspection system, oscillating mirrors

Suggested Readings:

Sr. No.	Author	Title of Book	Publishers name

T.Y.B.Voc (PT) A. Y. 2023-24 Department of Printing Technology

1	E. J. Kelly	Web Offset- Press Operating	GATF, USA
2	W. R. Durrant	Web Control	Focal Press, London
3	Daniel G. Wilson	Web Offset- Press Operating	(2003), 5 th Edition, GATF press USA
4	C.S. Mishra	Technology of Offset Printing	1 st printing, Anupam Prakasham, India

New Arts, Commerce and Science College, Ahmednagar (Autonomous)

Syllabus of S. Y. B.VOC Printing Technology under

Faculty of Science

Semester – III	PAPER – III
Course Code: BVOC PT 303 T	Title of the Course: INK TECHNOLOGY
Credits: 04	Total Lectures: 60 Hrs.

Course Outcomes (COs):

- a) To evaluate effect of pigments properties, additives, and resin on printability
- b) To differentiate printing inks based on printing process and their end use application.
- c) To analyze parameters affecting ink Rheology and effect of ink rheology on printability.
- d) To Understand ink drying mechanism and different methods of ink drying

Introduction to Ink Technology

e) To prepare formulation of inks for various application.

Detailed Syllabus:

Unit 1

Uni	t 2	Inks for Different Printing Processes	12 Hrs.
Accelerators.			
	compounds, Reducers, Stiffening agents, Driers - Liquid driers, Paste driers, Inhibitors,		
1.1.5	Additives - Plasticizers, Waxes, wetting agents, Anti set off compounds, Shortening		
1.1.4	Solvents - Hydrocarbons, Aliphatic, Alcohols, Wash up solvents		
1.1.3	Resins -Natural resins, Synthetic Resins		
1.1.2	Vehicles - Function & Types - Drying vehicles, Non-Drying vehicles		
	prope	erties	
1.1.1	Pigm	ent: pigment function, types: organic, inorganic, white, black, external	enders, pigment
1.3 Ra	w mat	rerials used in an ink:	
1.2 Ty	1.2 Types of inks used for printing processes: Liquid inks and paste inks		
1.1 Di	1.1 Different types of printing processes,		
		Oi Control of the Con	

12 rs.

Unit 5

- 2.1 Classification of inks based on printing processes:
- 2.1.2 Offset inks General formulation, properties
- 2.1.3 Gravure inks General formulation, properties
- 2.1.4 Flexographic inks General formulation, properties
- 2.1.5 Screen Inks General formulation, properties
- 2.1.6 Specialty inks Toners, Ink jet inks, magnetic inks, OCR inks, Scratch off inks, water washable inks, Water sensitive inks, Invisible inks, Thermo chromic ink, fluorescent inks, metallic inks.

Unit 3 Manufacturing and Drying Methods in Ink Manufacturing 14 Hrs.

- 3.1 Liquid Ink Manufacture Mixing & milling ball mill,
- 3.2 Paste Ink Manufacture Mixing & milling three roll mills, bead mill, attritor mill and grinding media types and its function.
- 3.3 Preparation of varnishes, Ink Pigment Dispersion Process: Wetting of the Pigment Particles, Breakdown of the Pigment Particles, Stabilization of the Dispersion; The influence of various process parameters on the pigment dispersion.
- 3.4 Ink drying methods: Absorption, oxidation & polymerization, evaporation, precipitation, heat set, cold set, radiation drying or curing i.e. ultra violet curable, electron beam curable, Infrared curable, Radio frequency drying and radiation curable equipment.
- 3.5 End use properties Rub and scuff resistance, Adhesion flexibility block resistance, Skid & product resistance, Light fastness, heat seal resistance, lamination tests; Optical properties- Opacity, Gloss.

Unit 4 Rheology of Printing Ink 12 Hrs.

- 4.1 Introduction to Rheology, Shear Flow, Shear Rate, Shear Stress, Newtonian fluids, non-Newtonian fluids, Shear Thinning Liquids, Shear Thickening Liquids, Thixotropy of Ink, Visco-Elasticity, loss modulus and elastic moulus.
- 4.2 Factors that have effect on Rheological Behavior of Printing Ink, Influence of Ink Rheology on Printing Quality.
- 4.3 Study of measuring equipment's such as viscometer, B4 ford cup, Zahn cup.

5.1 Ink Test	s and Measurement: Ink proofing, Tests for color, shade & strength, v	viscosity, solids
content, ink	compatibility, ink adhesion test, COF, Rub resistance, Gloss, Mottle	e, Wet and Dry
Abrasion res	istance	

Testing Methods of Printing Ink

5.2 Testing methods for printing smoothness, ink receptivity, picking and runnability.

10 Hrs.

- 5.3 Quality Control for Paste and Liquid inks.
- 5.4 Troubleshooting in various printing processes.

Suggested Readings:

Sr. No.	Author	Title of Book	Publishers name
1	L. C. Young	Materials in Printing Processes.	Focal Press Ltd, ,
			London.
2	D. E. Visset	The Printing Ink Mannual	Northwood Books
			London
3	Dr. Nelson R.	What Printer Should Know About	Third Edition, (2001),
	Eldered	Ink	Published by GATF
			Press, Pittsburgh
4	Chris H. Williams,	Printing Ink Technology,	Third Edition (2001),
			Pira International

New Arts, Commerce and Science College, Ahmednagar (Autonomous)

Syllabus of S. Y. B.VOC Printing Technology under Faculty of Science

Semester – III	PAPER – IV
Course Code: BVOC PT 304 P	Title of the Course: GRAPHIC DESIGN - III
Credits: 03	Total Lectures: 35 Hrs.

Course Outcomes (COs):

- a) To understand working of vector graphics software
- b) To design various kinds of jobs on vector graphics software.
- c) Understand importance of logo in branding and kind of design types need for branding.

List of Exercises

- Vector Graphics Software introduction, workspace organizing, tool bar, menu bar
- Basics of vector graphics
- Working with the text; Artistic text, Paragraph text, Text wrap, etc.
- Working with object
- Working with color modes, color channels, color swatches and print resolution.
- Working with Effect menu
- Working with Image
- Clip Art design
- Outdoor Advertising: Banners, Posters, Hoardings, Pamphlets, leaflets, flyers
- Indoor Advertising: Brochure (Cover & Inner pages), Magazine pages (Cover & Inner pages), Flyers, etc.
- Social Media Advertising: Webinar Posters, Event posters, social media ad of a product for every platform.

- Branding: Logo design, product design, package design, T-shirt design, Bag pack design, visiting card, Employee ID card, etc.
- Logo design (symbolic, letter, circular, etc.)
- Abstract background design
- Gradient background design
- Vector illustration design
- Infographic design (use of graphs)
- Character design
- Event Invitation card
- Vector Art of a photograph

New Arts, Commerce and Science College, Ahmednagar (Autonomous)

Syllabus of S. Y. B.VOC Printing Technology under

Faculty of Science

Semester – III	PAPER – V
Course Code: BVOC PT 305 P	Title of the Course: SHEET – FED OFFSET
	PRINTING
Credits: 03	Total Lectures: 35 Hrs.

Course Outcomes (COs):

- a) Understand feeder, delivery unit on sheet fed machines.
- b) Understand inking unit and ink transfer path.
- c) Understand plate mounting technique, fountain solution system, dampening unit, and blanket setting on sheet fed machines.
- d) Understand makeready and printing operations, single color, two color, etc. on sheet fed offset machine.

Exercise

- Setting of feeder unit in single color offset printing process.
- Setting of Delivery unit in single color offset printing process.
- Setting of ink duct and ink tracking path in inking unit of single-color offset printing process.
- Setting of Dampening system
- To measure and prepare the fountain solution
- Mounting of plate
- Mounting of blanket-on-blanket cylinder
- Make ready procedure for single color printing
- Two color printing with perfect registration
- Cleaning of inking and dampening unit
- Troubleshooting

Ahmednagar Jilha Maratha Vidya Prasarak Samaj's

New Arts, Commerce and Science College, Ahmednagar (Autonomous)

Syllabus of S. Y. B.VOC Printing Technology under Faculty of Science

Semester – III	PAPER - VI
Course Code: BVOC PT 306 P	Title of the Course: INK MIXING AND SHADE
	MATCHING
Credits: 03	Total Lectures: 35 Hrs.

Course Outcomes (COs):

- a) Understand ink mixing and shade matching techniques on various substrates.
- b) Understand color mixing ratio and calculations for total quantity of ink being used.
- c) Understand drawdown, and ink shade comparison with standard.

Exercise

- Take a sample color from printed absorbent paper and match the color using same absorbent paper using same color, write down the ratio of colors used. Attach a drawdown.
- Take a sample color from printed glossy paper and match the color using same glossy paper using same color, write down the ratio of colors used. Attach a drawdown.
- Take a sample color from printed non- absorbent substrate and match the color using same non-absorbent substrate using same color, write down the ratio of colors used. Attach a drawdown.
- Take a wet color sample and match the color using any substrate, write down the ratio of colors used. Attach a drawdown.
- Take a wet color sample and match the color using any substrate, write down the ratio of colors used. Attach a drawdown.
- Take a PANTONE process color and match the color using substrate, write down the ratio of colors used. Attach a drawdown.

- Take a PANTONE process gray color and match the color using substrate, write down the ratio of colors used. Attach a drawdown.
- Take a PANTONE SPOT Color and match the color using substrate, write down the ratio of colors used. Attach a drawdown.
- Take a PANTONE Metallic color and match the color using substrate, write down the ratio
 of colors used. Attach a drawdown.
- Take a PANTONE Solid color and match the color using any substrate, write down the ratio of colors used. Attach a drawdown.

Syllabus of S. Y. B.VOC Printing Technology under Faculty of Science

Semester – III	PAPER – VII
Course Code: BVOC PT 307 P	Title of the Course: COST ESTIMATION
Credits: 03	Total Lectures: 35 Hrs.

Course Outcomes (COs):

- a. Understand costing of a job according to printing process.
- b. Understand costing of material for a job by considering a printing process.
- c. Understand costing of book work type of a job considering all prepress, press and post press activities.

Exercise

- Find a cost of total paper required (quantity wise) if a job is getting printed by offset printing technology.
- Find a cost of total ink required (quantity wise) if a job is getting printed by offset printing technology.
- Find a machine cost required (quantity wise) if a job is getting printed by offset printing technology.
- Find a labor cost required (quantity wise) if a job is getting printed by offset printing technology.
- Costing and estimation of various job types considering a printing process; total cost for a job type (*visiting card*, including paper, ink, materials, labor, quantity, etc.).
- Costing and estimation of various job types considering a printing process; total cost for a job type (*Bookwork publication*, including paper, ink, materials, labor, quantity, etc.).

- Find a cost for Design (Prepress Cost) required (Consider any printing process).
- Find a cost for finishing operations (post press cost) required (Consider any printing and finishing process).
- Cost Estimation for Print and Package finishing: Estimating book sizes and thickness, estimating material consumption of book binding material, Estimation for finished job including paper, other raw material, processing charge.
- Costing and estimating of various packages, Wastage calculations and remedy, substrate requirements and strength calculations.

Syllabus of S. Y. B.VOC Printing Technology under Faculty of Science

Semester – III	Paper - VIII
Course Code: BVOC PT 308 P	Title of the Course: FIELD WORK
Credits: 05	Total Lectures: 75 Hrs.

Course Outcomes (COs):

- Students should visit and work full 15 days, 5 hours each day on field suggested or appointed by college authority.
- Students should complete given task by company/ printing press/establishment.
- At last students have to produce field work report including attendance report signed by concerned authority.
- Students must complete 75 hours at the appointed organization.

New Arts, Commerce and Science College, Ahmednagar (Autonomous)

Syllabus of S. Y. B.VOC Printing Technology

Under Faculty of Science

Semester – III	Paper – IX
Course Code: 309T	Title of the Course: TECHNICAL ENGLISH – I (MIL)
Credits: 02 Credits	Total Lectures: 30 Hrs.

Course Outcomes (COs):

- a. Acquaint and enlighten with the speaking skill in various contexts.
- b. Acquaint and familiarize with advanced writing skills in different contexts.
- c. Acquaint and familiarize with soft skills through listing and speaking practice.
- d. Minimize the gap between the existing communicative skills and acquire the skills they require at professional level.
- e. Acquire the use of grammar effectively (vocabulary and so on) through extensive coursework on writing reports and reading comprehensions, articles, essays, general discussion etc.

Detailed Syllabus:

	Unit 1	12 Hrs.
Grammar: S	entence and Sentence Construction	
Vocabulary:	Homophones, Homographs, Homonyms	
Listening: Listening for gist and detailed meaning and to identify the attitudes and opinions		
	of the speakers.	

Speaking: Mini-presentations on a business theme and giving information and expressing opinions.

Reading: Reading for detailed comprehension of detailed material; Skimming and Scanning.

Writing: Writing to deal with requests, giving information about a product.

Unit 2	12 Hrs.

Grammar: Concord, Modal Auxiliary, Question Tags.

Vocabulary: Business Vocabulary.

Listening: Answering multiple choice questions on short conversations or monologues.

Speaking: Expressing opinions, Agreeing and Disagreeing, Talking about oneself, one's current situations and plans.

Reading: Reading for Understanding Vocabulary and grammar in a short text

Writing: Writing for functional/ communicative task- e.g., Re-arranging appointments, asking for permission, giving instructions, apologizing and offering compensation.

Unit 3	INTERVIEW TECHNIQUES	14 Hrs.
1. Job Appli	cation Letter	
2. Resume V	Vriting	
3. GDPI		
4. Presentati	ons	
*Practice an	d Discussion Sessions	

Suggested Readings:

- 1. Whitby, N., Business Benchmark. Cambridge English, 2013.
- 2. Hughes, J. and Newton, J., Business results Intermediate, 2021
- 3. Frank, M. Writing as Thinking: A Guided Process Approach. Prentice Hall Reagents.
- 4. Hamp-Lyons, L. and B. Heasely, Study Writing; A Course in Written English for Academic and Professional Purposes. Cambridge UP.
- 5. Quirk, R. S., Greenbaum, G. Leech and J. Svartik, A Comprehensive Grammar of the English Language. Longman.
- 6. Riordan, Daniel G. and Steven A., Panley. Technical Report Writing Today. Biztaantra.
- 7. Gerson, S., Gerson, S., Technical Writing: Process and Product. Pearson, 2011.
- 8. Board of Editors, Horizons: English in Multivalent Context, Orient Black Swan.

WEB REFERENCES:

1. www.cambridgeenglish.org

A. Y. <i>i</i>	2023-24	Department of Printing Technolog	

SY B.VOC PRINTING TECHNOLOGY SEMESTER – IV

T.Y.B.Voc (PT)

Syllabus of S. Y. B.VOC Printing Technology under **Faculty of Science**

Semester – IV	Paper – I
Course Code: BVOC PT 401 T	Title of the Course: PRINT FINISHING PROCESS
Credits: 04	Total Lectures: 60 Hrs.

Course Outcomes (COs):

- a) Understand the working of various Imposition Schemes in the print finishing techniques.
- b) Apply various imposition schemes.
- c) Understand book production method and various binding techniques.
- d) Calculate cost of book binding as per the material requirement of the jobs.

Introduction to Print Finishing Processes

Detailed Syllabus:

Unit 1

1.1 Introduc	tion to print finishing concept, Application areas of print finishing, I	ntroduction to		
binding a	and its types, Binding and finishing tools, equipment, machinery and it	s applications,		
Classific	ation of book binding techniques Quarter bound book, Half bound b	ook – old style		
and new	style, Full bound book, Case binding, Case making machine - P	arts, Function		
Covering	g-Full, Limp & Library style binding. Boarding methods- pasting dow	n, split, drawn		
in work,	cut flush, extra square, ASTI (all sides turned in). Thread securing me	thods. Wire-o-		
wire, spi	ral, comb binding techniques, machine construction & working, Loose	leaf binding –		
Thong b	Thong binder, Universal style,			
1.2 Industrial binding techniques - Adhesive/Perfect Binding, Hardcover binding, Wire stitching,				
Office s	Office stationery binding techniques - Loose leaf binding, spiral, ring, comb binding etc.,			
Stitching	Stitching schemes such as french, kettle, Adhesive binding process - spine preparation,			
adhesive application, creasing, nipping, Hardcover binding process - end paper, case making,				
book block making, casing in, finishing.				
Unit 2	Materials in Print Finishing	12 Hrs.		
Omt 2	Materials in 1 lint rimshing	12 111 5.		

12 Hrs.

2.1 Adhesives - Hot melt adhesives, animal (protein) glues, water based adhesives, PUR hot-melts, Theory of adhesion, Prevention and deterioration of adhesive, Application of adhesives in various print finishing processes - lamination, sealing, tipping, gluing off of spine, side glue application, case making, casing in, Securing materials - threads, wire, Reinforcing and lining materials - mull, kraft, gauze, covering materials - printed and laminated materials, rexin, leather etc.,

2.2 Material testing and QC procedures for book binding materials.

Unit 3 Book Binding Techniques 14 Hrs.

- 3.1 Imposition schemes for various signature schemes saddle stitch, perfect bound, Imposition schemes for odd signatures, insertions and wrap around signatures, Book cover planning for soft cover and hard cover case, 2-up imposition schemes, come and go imposition scheme, Package Step and repeat work.
- 3.2 Major operations performed in binding- pre-forwarding and forwarding, Detailed study of preforwarding operation- jogging & knocking, removing mis-registrered sheets, counting, folding, bundling, gathering, collating, sewing, etc. Detailed study of forwarding operations- removing the swell, fixing end papers, fraying out the slips, gluing the back, trimming, rounding and backing, fixing head & tail bands, lining the back, edge decoration, cutting the boards, capping up, squaring the board, lacing in, covering, setting the joints, pasting down, pressing, jacketing.

Unit 4 Book Production Methods and Machinery 12 Hrs.

4.1 Folding - folding schemes and mechanisms (buckle folding, knife folding), equipment configurations - All Buckle folding, combination folding machines, terminology in use, (KTL, KLL etc.), Problem involving folding, Gathering - automated gathering process, working of gathering machine, signature inspections systems, collating marks, Sewing process and sewing equipment mechanisms, Perfect binding process and inline/offline perfect binding operations, Gluing and case making process, and working of equipment, hardcover book manufacturing, and working of equipment, 4.2 Working of single knife trimmer, Three knife trimming, and working of three knife trimmer, working of nipping machine, working of perforating machine, Troubleshooting of book binding, cutting machine- operational procedure of sensors and hydraulic systems; problems and remedies during cutting.

Unit 5	Print Finishing Techniques	10 Hrs.
	g 1	

- 5.1 Study of finishing operations performed on screen, flexography and gravure printed products or substrates. Study of types and applications of lamination and varnishing operations. Laminating films used and their required properties. Troubles and remedies associated with lamination operation. Study of construction and working principle of creasing and die cutting machine. Study of design and materials used in cutting rules. Troubles and remedies with regard to creasing and die cutting operation. Applications of die cutting.
- 5.2 Study of types and applications of foil stamping and embossing operation. Foil stamping films used and their required properties. Troubles and remedies associated with foil stamping, operation. 5.3 Utility operations - Ruling, edge decoration, index cutting, numbering, punching, perforating, corner cutting, tag stringing, calendar rimming, eye-letting, die punching, velvet printing, Postpress material flow and inventory management processes, Hybrid finishing formats and equipment, Trends and developments in finishing operations.

Suggested Readings:

Sr. No.	Author	Title of Book	Publishers name
1	A. G. Martin, (1980),	Finishing process in Printing	Focal Press, London
2	Arthur W. Johnson, (1986)	Manual of Book Binding	Thames and Hudson.
3	Ralp Lyman, (1993)	Binding and Finishing	GATF Press
4	Helmutt Kipphan, (2000)	Handbook of Print Media	Springer, Heidelberg
5	T. J. Tedesco, (1999)	Binding, Finishing and Mailing: The Final World"	GATFPress, Pittsburgh

Syllabus of S. Y. B.VOC Printing Technology under Faculty of Science

Semester – IV	PAPER – II
Course Code: BVOC PT 402 T	Title of the Course: BASIC PACKAGING
	TECHNOLOGY
Credits: 04	Total Lectures: 60 Hrs.

Course Outcomes (COs):

- a) Understand the need and requirements of packaging.
- b) Know the design elements required for a package.
- c) Understand role of packaging as a marketing tool.
- d) Correlate between product and package.
- e) Understand the need for quality checks for a package.

Detailed Syllabus:

Unit 1

1.1 Definition of packaging, Need of Packaging, Basic requirements of packaging- protection,			
Preserva	tion, Containment, Machinability, Communication, Re-use and Recyc	cability, Types	
of Packa	ging - Flexible, semi rigid and rigid packaging, classification- Prima	ry / Secondary	
/ Tertiary	y, Unit/intermediate/Bulk,		

Introduction to Packaging

- 1.2 Function of Packaging physical, barrier, Agglomeration, information, marketing, security and convenience.
- 1.3 Packaging Hazards Storage, Transportation, Chemical, Climatic, Biologic, Interaction of package and its contents.

Packaging Material – Paper and paper board, Plastics, Wood, Metals, Glass, Textile and properties of same materials, Cushioning Materials – Plastic sheets, fiber foam, sponge, grass, and its properties, etc., Ancillary Materials - Purpose, Advantage, Types and properties

Unit 2	Package Design & Marketing	12 Hrs.
--------	----------------------------	---------

12 Hrs.

- 2.1 Package Design, elements used for design of package, significance of elements & principles of design shape, size, font, colour, texture, lines balance and unity, symmetry and harmony, etc.
- 2.2 Types of design, structural, graphics, factors influencing design, structural designs folding cartons, corrugated boxes, cans, bottles of glass and plastic, Types of load, unit load and safe stacking load.
- 2.3 Target Market and market considerations, Importance of Demography, Psychography, Retail Market, Brand Loyalty.

Unit 3 Manufacturing Process

14 Hrs.

- 3.1 Type of Boards: Multiply boards, food grade boards, and corrugated boards. Corrugated board: Corrugated board manufacturing Machine, Types of flutes, gluing, etc.
- 3.2 Carton making: Carton designing consideration while designing, information on carton, Carton styles STE, RTE, display carton, hanging, folding carton manufacturing –Cutting; creasing; die making -punching for single die, jigged die. Rotary Die making, punching machine, carton making for Universal cartons, stitching machine, scoring machine, automatic gluing machine, types of glue applicators. Cartoning Machineries types, flexible pouches forming machines, Rigid boxes manufacturing process, Drums types, applications; Molded pulp containers; Three piece and two piece can; seam treatment types.

Unit 4

Testing and Quality Control in Packaging

12 Hrs.

- 4.1 Package Testing for transportation: Physical Damage, Stack test, Drop test, Selling strength, Rolling Test, t, inclined impact, Horizontal impact, vibration testing, stacking and compression test, bursting strength, pin adhesion, ring crush, Tests on Raw Materials.
- 4.2 Need and importance of Quality Control in packaging, Significance of specifications; Significance of Testing, Packaging Standards, Conditioning, Sampling.

Unit 5

Advancements in Packaging

10 Hrs.

5.1 RFID in Packaging, Eco-friendly Packaging, Export Packaging, Labels-Types, functions, Cushion Packaging-Need, types, Design Requirements; Wooden Packaging-Types, Requirements.

Suggested Readings:

Sr. No.	Author	Title of Book	Publishers name
1	Soroka W., (2002)	Fundamentals of Packaging	3 rd Ed, IoPP.
		Technology	
2	Byett J. et al.,	Packaging Technology	2 nd Ed, The Institute of
	(2001)		Packaging (SA)
3	Joseph F. H, Robert	Handbook of Package	3 rd Ed., Technomic
	J. K, Hallie F,	Engineering	Publishing
	(1998)		
4	Yam K. L., (2009)	The Encyclopedia of Packaging	3 rd Ed. Wiley
		Technology	

Syllabus of S. Y. B.VOC Printing Technology under Faculty of Science

Semester – IV	PAPER- III
Course Code: BVOC PT 403 T	Title of the Course: GRAVURE, FLEXOGRAPHY
	& DIGITAL PRINTING
Credits: 04	Total Lectures: 60 Hrs.

Course Outcomes (COs):

- a. Understand gravure print unit and working of each component within the print unit.
- b. Understand flexographic print unit and working of each component within the print unit.
- c. Understand digital printing methods and various methods and machines for digital printing method.

Detailed Syllabus:

One i Gravare Machine, i internet	Unit 1	Gravure Machine: Print Unit	12 Hrs.
-----------------------------------	--------	-----------------------------	---------

- 1.1 Gravure Doctor Blade:
- 1.1.1 Materials for doctor blade
- 1.1.2 Assembly of doctor blade angle, force, deflection, wear and causes & remedies of wear
- 1.1.3 Holder configuration, wiping angle & contact angle, pressure control
- 1.1.4 Setting and make ready
- 1.2 Impression Roller:
- 1.2.1 Functions, Materials and Hardness
- 1.2.2 Configuration: pressure, conductivity, balance and types, deflection and compensation
- 1.2.3 Roller setting and effects on web tension
- 1.2.4 Electrostatic Assist (ESA) need of ESA, principle of ESA, Working of ESA, functions, effects of ESA system on gravure print quality, impression roller requirements for ESA, advantages and disadvantages.

Unit 2 Flexography: Print Unit & Ink Metering 12 Hrs.

- 2.1 Principles of flexographic printing machine Stack press, Inline press, Common Impression press, Hybrid press, Sheetfed presses, sections of flexo press.
- 2.2 Plate cylinder construction, types integral, demountable, sleeves, and magnetic plates, plate mounting devices and tapes.
- 2.3 Impression Cylinder Construction, tension control, Tympan bar, loading methodshydraulic and pneumatic.
- 2.4 Ink metering System of Flexography:
- 2.4.1 Need of ink metering
- 2.4.2 Ink metering systems- Standard Two roll ink metering, two roll inking system with doctor blade, Reverse angle doctor blade, Chambered doctor blade
- 2.5 Anilox Roll used in Flexography construction, materials, cell wall, land area, cell depth, cell opening, cell count, cell volume, cell angle, cell depth to opening ratio, Anilox roll coverings- ceramic and chrome, Types of Engraving used for anilox roll and methods of engraving, considerations for choosing right anilox roll, storage of anilox roll.
- 2.6 Fountain Roll Construction, functions, materials used, types of roll coverings, requirements of fountain roll, Storage.

Unit 3 Inking and Drying System of Gravure & Flexography 14 Hrs.

- 3.1 Gravure Printing Process: Types of Inking system, Viscosity Control, Viscosity and Gravure print quality, Types of Dryers used on Gravure press and Efficiency of dryers.
- 3.2 Flexography printing process: Flexo Inking system, Types of dryers used on flexo press, efficiency of dryers used.

Unit 4 Digital Printing 12 Hrs.

- 4.1 File formats- PS, PDF. Raster Image processing concept, CIP3, CIP4.
- 4.2 Digital Workflow: workflow of digital printing, Comparison between conventional and digital printing, Elements of workflow, Job ticket, Preflight check, proofing, imposition, JDF, PDF concept.
- 4.3 Image processing: OCR concept, fundamentals of image processing, proofing, soft proofing, hard proofing.
- 4.4 Large or Wide format printing- Concept, Substrates and print techniques used, Variable Data printing (VDP)- concept, working and applications, Print on Demand- concept, working and applications.

Unit 5	Direct Imaging (Digital Printing)	10 Hrs.

- 5. 1 Direct Imaging Techniques Direct Imaging- Principle, Features, Applications, Once imagable masters- Principle, Types, Press Configurations, Re-imageable masters Principle, Types, Press Configurations,
- Inkjet presses-Continuous flow, Drop on demand-Principle, types, Press configuration, ink types, ink properties, Thermal Transfer printing.
- 5.2 Toner based process: Ionography- Principle and Applications, Magnetography Principle and Applications, Electrophotography- Principle and Applications.

Suggested Readings:

Sr. No.	Author	Title of Book	Publishers Name
1	Bob Thompson	Printing Materials: Science and	PIRA International
		Technology	
2	James Crouch	Flexography Primer	GATF 4
3	GATF, USA	Gravure Primer	GATF 5
4	GATF, USA	Gravure Process & Technology	GAA 6
5	Flexographic	Flexography: Process and	FTA
	Technical	Technology	
	Association		
6	N. Y. Flexographic	Flexography principles and	FTA
	Technical	Practices	
	Association		
7	Phil Green, (1995)	Understanding Digital Color	Blueprint
8	Helmutt Kipphan,	Handbook of Print Media	Springer, Heidelberg
	(2000)		
9	Michel L. Kleper,	The hand book of Digital	(Volume1) PH,
	(2001),	Publishing	Second Edition, PTR
			publishing

Syllabus of S. Y. B.VOC Printing Technology under Faculty of Science

Semester – IV	PAPER – IV
Course Code: BVOC PT 404 T	Title of the Course: PRINT FINISHING PROCESS
Credits: 03	Total Lectures: 35 Hrs.

Course Outcomes (COs):

- a. Understand and perform folding operations.
- b. Understand and perform loose leaf binding methods using folding and imposition schemes.
- c. Prepare half bound, quarter bound books using hand sewing and stitching machines.
- d. Prepare a case bound, full bound book.

List of Exercises

Exercise To prepare folded signatures using right angle folds - Folding - standard folding schemes

- To prepare folded signatures using right angle folds Folding standard folding schemes up to 16 pages.
- To prepare folded signatures using zigzag folds and other types of folding styles
- Loose leaf binding method: spiral binding, wiro binding.
- To prepare saddle stitched booklet
- To prepare side stitched booklet
- Perform Perforation and numbering
- Preparing a quarter bound cut flush book using French sewing
- Preparation of quarter bound tuned-in book using tape sewing
- Preparing a half-bound old-style book using recessed cord sewing
- Preparation of full bound new style book using raised cord sewing
- Preparing a case bound book
- To prepare various document files.

New Arts, Commerce and Science College, Ahmednagar (Autonomous)

Syllabus of S. Y. B.VOC Printing Technology under

Faculty of Science

Semester – IV	PAPER - V
Course Code: BVOC PT 405 T	Title of the Course: GRAPHIC DESIGN – IV
Credits: 03	Total Lectures: 35 Hrs.

Course Outcomes (COs):

- a. Learn and understand page layout software.
- b. Understand master page concept in a page layout software.
- c. Design various kinds of jobs using page layout software.

List of Exercises

Exercise	
----------	--

- Page layout software introduction
- Creating templates/master page for the given layout (setting grid, margin and columns)
- Importing, linking and saving files for text and graphics
- Print, proof and correct the saved page
- Creating Title Page
- Creating Style Sheets and table of contents
- Designing Bills/ vouchers
- Designing 20 page book using master page with all the margins & linking text and graphics.
- Designing Newspaper cover page and inside pages.
- Designing Brochure
- Designing Magazine inside pages.

Syllabus of S. Y. B.VOC Printing Technology under Faculty of Science

Semester – IV	PAPER -VI
Course Code: BVOC PT 406 T	Title of the Course: ADVANCED SCREEN
	PRINTING
Credits: 03	Total Lectures: 35Hrs.

Course Outcomes (COs):

- a. Understand Screen printing methods, materials and tools required for screen printing.
- b. Print on irregular substrates using screen printing.
- c. Print on fabric, PCB, etc, using screen printing.

List of Exercises

Exercise

- Study of various types of screen-printing materials
- Make ready for Screen Printing Printing of Letterheads and Visiting Cards
- Printing on various substrates wood, leather, textile, acrylic, metal, paper & paper products, plastics.
- Screen printing on Irregular Surfaces Bottles, Ceramics, Glass.
- Screen printing on printed circuit boards (PCB)
- Screen Reclamation
- Screen printing of files covers and other presswork jobs.
- Print signboards, cloth, backlit board with screen printing technology.
- Print Multi color Invitation card using Screen printing technology.
- Print Multi color letterhead using Screen printing technology.

Syllabus of S. Y. B.VOC Printing Technology under Faculty of Science

Semester – IV	PAPER - VIII
Course Code: BVOC PT 407 P	Title of the Course: SEMINAR & TECHNICAL
	COMMUNICATION
Credits: 03	Total Lectures: 35Hrs.

Course Outcomes (COs):

- a) Understand effective Power point presentation skills.
- b) Understand report writing skills.
- Understand and perform presentation of a technical subject in a effective and standard way.

Exercise	

Detailed Guidelines:

- a) Student should select a subject for seminar from the printing industry.
- b) Power point presentation should be prepared for the seminar as per presentation standard.
- c) Report on the same subject should be submitted to the department.

Seminar will be performed in two phases:

Seminar Phase – I:

- In the first phase, it is expected to select a subject from the printing industry. Prepare a power point presentation on the same.
- Weekly present the subject in front of the subject guide and make the corrections suggested by the subject guide.
- Internal Evaluations will be on the weekly presentations and progress regarding correction suggested.

Seminar Phase – II:

- In the second phase, the seminar report shall be based on material, mainly collected and analysed from research work in the field of printing published in technical and research journals (national and international).
- The report shall be about 20 pages of A4 size, including figures. The seminar report shall include a certificate, synopsis and references.
- The presentation is expected to be in front of audience which must include two internal examiners one of them being the guide. Both examiners shall be University approved teachers.
- The distribution of marks shall be equally divided between the report and the oral presentation.

Syllabus of S. Y. B.VOC Printing Technology under Faculty of Science

Semester – IV	Paper - VIII
Course Code: BVOC PT 408 P	Title of the Course: FIELD WORK
Credits: 05	Total Lectures: 75 Hrs.

Exercise

- Students should visit and work full 15 days, 5 hours each day on field suggested or appointed by college authority.
- Students should complete given task by company/ printing press/establishment.
- At last students have to produce field work report including attendance report signed by concerned authority.
- Students must complete 75 hours at the appointed organization.

Syllabus of S. Y. B.VOC Printing Technology under Faculty of Science

Semester – IV	Paper – IX
Course Code: 409T	Title of the Course: TECHNICAL ENGLISH – II (MIL)
Credits: 02 Credits	Total Lectures: 30 Hrs.

Course Outcomes (COs):

- a. Familiarize students with the process of writing for the media
- b. Make them familiar the specific use of English in the field of media
- c. Generate interest in various aspects of media and thereby to equip them with the basic writing skills required for the same.
- d. Enable the students to take up jobs in the media industry- both in the print, broadcast and the new media.
- e. Promote their writings with the help of the new medium

Detailed Syllabus:

	Exercise	

UNIT I Introduction

- 1.1 Internet: use and its significance, advantages and disadvantages
- 1.2 Common uses of internet: email, world wide web, file sharing, streaming media
- 1.3 Different kinds of New Media:
- 1.3.1 E-newspapers- history of e-newspaper, how does e-paper work, and trends in e-newspapers
- 1.3.2 E-books, E-magazines, E-journals: definition, scope and significance and how does these work
- 1.4 Fundamentals of Cyber Media
- 1.4.1 Cyber Space: what is cyber space
- 1.4.2 Cyber Journalism: concept, definition and its advantages and disadvantages

UNIT II: Writing for Web Media

- 2.1 Guidelines, Planning, Structure and Style- Headlines, Blurbs, Lead
- 2.2 Technical Writing Copywriting
- 2.3 Web Copy preparation- Profile Writing, Editing, Caption Writing and Online Interviewing
- 2.4 Blogs Types of blogs Personal blogs, Collaborative or Group blogs, Corporate or Organizational blogs, Aggregated blogs, Reverse blogs, Vlog, Photo blog Micro blogging

UNIT III: Digital Correspondence

- 3.1 e-mails, Instant Messaging, SMS Text- Language and Grammar of SMS- Emoticons Picture Messages
- 3.2 Writing the Perfect Email
- 3.2.1 Steps to the Perfect E-Mail
- 3.2.2 Formal and Informal Greetings
- 3.2.3 Requests through an E-Mail
- 3.2.4 Writing an Apology, Complaint and Seeking Help and Information in an E-Mail
- 3.2.5 Informing about a File Attached in an Email, Writing the Formal Ending of an E-Mail

Suggested Readings:

- 1. Ceramella, Nick and Elizabeth Lee. Cambridge English for the Media. CUP, 2008.
- 2. Raman, Usha. Writing for the Media.OUP, 2009.
- 3. Ryan, Michael and James W Tankard. Writing for Print and Digital Media. McGraw-Hill,
- 4. Writing form Mass Media by James Glen Stovall, Pearson Publication
- 5. Web journalism: practice and promise of a new medium by James Glen Stovall

A. Y. 2023-24	Department of Printing Technolo	gy

TY B.VOC PRINTING TECHNOLOGY SEMESTER – V

T.Y. B. VOC. PT

Semester –V

Course	Course Code	Course Title	Credits
Type			
T 01	BVOC-PT 501 T	Package Design and Development	03
T 02	BVOC-PT 502 T	Security Printing, Copyrights & Ethics	03
T 03	BVOC-PT 503 T	Color Science and Measurement	03
T 04	BVOC-PT 504 T	Material Science	03
P 05	BVOC-PT 505 P	LAB -I Package Design & Development	03
P 06	BVOC-PT 506 P	LAB –II Paper & Ink Testing	03
P 07	BVOC-PT 507 P	LAB -III Troubleshooting & Machine Maintenance	03
P 08	BVOC-PT 508 P	LAB- IV Project	04
P 09``	BVOC-PT 509 P	Field Work	04

T.Y. B. VOC. PT

Semester -VI

Course	Course Code	Course Title	Credits
Type			
P 01	BVOC-PT 601 P	Industrial Internship/ Industrial Training	15
P 02	BVOC-PT 602 P	Project Work	10

Syllabus of T. Y. B.VOC Printing Technology under Faculty of Science

Semester – V	Paper – I
Course Code: BVOC PT 501 T	Title of the Course: Package Design and
	Development
Credits: 03	Total Lectures: 45 Hrs.

Course Outcomes (COs):

- **a.** Students able to know the all types of Packaging and how it works, importance of packaging.
- **b.** Students able to know the Design Concepts and bond of Packaging and Designing. Different types designs on different type of material.
- c. Growth of Packaging and Designing, Latest trends in packaging and designing.

Detailed Syllabus:

Unit 1	Introduction of Package Design	10 Hrs.	
Packaging Hi	story, Need of Package Design, Types of packaging, - Rigid/ Semi Rigid	d /flexible	
packages etc	. Functions of package designing. Packaging classification-Primary, S	econdary,	
Tertiary. Shel	f life of packaging. Packaging hazards- Storage, Transportation, Chemical,	Climatic,	
Biological.			
Unit 2	Unit 2 Importance of Package Design 09 Hrs		
Study of worl	Study of working principle different types of packages designing, Design Fundamentals, Steps in		
packages desi	igning. Features in effective design, Packaging Graphic and its importance.	Color	
Scheme for package development. Graphic design elements – Significance of shape, Size, Color,			
Font, Texture	Font, Texture, Lines. Chemical and biological properties of packaging material.		
Unit 3	Packaging Development	10 Hrs.	

Need of changes in package design, Package development strategies, Difference between package design and Package development. Different materials of packaging- paper board, plastic, board, etc. in detailed study of Plastic packaging and rigid packaging. Accepting packaging, Freeze packaging and protection.

Binding types of different packaging. Different types of cartons and material.

Unit 4	Metal Packaging	08 Hrs.
--------	-----------------	---------

Types of metal cans- single piece cans, double piece cans, triple piece can, Types of metal packaging. Mechanical properties of metal cans, Glass Packaging, Glass packaging forms, Requirements of glass containers, uses of glass containers. Closures for glass containers. Wooden packaging, types of wooden containers, wooden crates. Packaging Perspectives – Packaging Cost, Packaging Considerations & Wastage Management.

Unit 5 Growth of Design and Development in Packaging	08 Hrs.
--	---------

Packaging Scenario – world & India, Comparison of Design and Development. Scope of Packaging, Packaging Growth in India. Target and Competition's in packaging. Latest trends in packaging, Customers satisfactions in packaging by area wise depends on different product. Laws and regulations in packaging.

Suggested Readings:

Sr. No	Title	Author	Publisher
1	Packaging Technology	IOM Training Academy	Woodhead
			publishers
2	Packaging Design	Marianne Rosner And	Sagar publishers
		Sandra A. Krasovec.	
3	Handbook of Printing Packaging	Shrikant P. Athavale	Google Books
	And Lamination		

Syllabus of T. Y. B.VOC Printing Technology under Faculty of Science

Semester – V	Paper – II
Course Code: BVOC PT 502 T	Title of the Course: SECURITY PRINTING,
	COPYRIGHTS AND ETHICS
Credits: 03	Total Lectures: 45 Hrs.

Course Outcomes (COs):

- **a.** Students able to know the different types of Security Printing, Importance of Security Printing.
- **b.** Students able to know the Machines and Software's used for Security Printing.
- **c.** Students able to know the rules and regulations and need of copyrights and Ethics.

Detailed Syllabus:

Unit 1	Introduction of Security Printing	10 Hrs.		
Introducti	Introduction of security printing- Basic Concepts, Requirement of security printing,			
Counterfe	iting creation graphics . Types of security product .Overt & Covert fea	atures, Vector		
images/de	esigning for Security Printing. Printing Processes such as Gravure, Of	fset, Intaglio,		
Flexo, Le	tterpress, Screen, Variable Data Printing. Software and Digital printing	ng equipment		
used for v	ariable data printing. Recent trends and developments in security pri	nting		
Unit 2	Security Printing Inks	09 Hrs.		
Type of S	ecurity Printing Inks, Migrating Heat reactive Ink, Erasable & Fugit	ive Inks,		
Copy prot	ection & Thermo chromic Ink , Penetrating Ink, OVI & UV Curing	Ink, IR Ink,		
Monochro	omic Ink, Water Resistant &Invisible Phosphorescent Ink tech			
Unit 3	Unit 3 Operating System and Application Software 10 Hrs.			
Definition	of Software, Types of software: System Software, Application Soft	ware. System		
Software: Operating System. Types of O.S., Basic Commands in DOS, Introduction to				
GUI: Desktop Icons, File and Directory structure, Menu Items, Control Panel, File and				
Directory Search Utility programs: Anti-plagiarism software, Anti-virus, Disk Cleaning,				
Defragme	Defragmentation, Compression/Decompression of files. Application software: Examples of			

commercial software with brief introduction Unit IV Editors, Word Processors, Spreadsheets & Presentation Tools

Materials in Printed Electronics – Electric circuit, Computer Designs etc.Basic Electronic components, Printing Process used for printing electronics, Impact Printing Processes: Offset, Screen, Gravure, Flexography (v) Non-impact printing processes-Inkjet Drop on demand for production of PE, scope and limitations, Printed Electronics Applications, Advances and Future Trends.

Unit 5	Copyrights and Ethics	08 Hrs.	
Copyright	introduction. Copyright Registration procedure, International	Copyrights	
protection	. Notice of Copyright, Transfer of Copyright, International Copyright	nt Protection,	
Managing Secondary and Third Party Rights, Managing Primary Rights, Grant of rights and			
Specification. Payments to authors and other creators, other publisher issues. Publisher's			
Responsibilities in Negotiating Agreements.			

Reference and Text Books:

Sr. No	Title	Author	Publisher
1	Introduction to Security Printing	Warner and Richard M, AdamsII	2nd edition, PIA GAIF Press
2	Security Printing	Blodkdyk Gerard	2 nd Edition
3	Copy Rights Basics	United States	Copyright Office

Syllabus of T. Y. B.VOC Printing Technology under Faculty of Science

Semester – V	Paper – III
Course Code: BVOCPT 503 T	Title of the Course: Color Science and
	Measurement
Credits: 03	Total Lectures: 45 Hrs.

Course Outcomes (COs):

- 1. To understand human vision perception
- 2. To identify the effect of Illuminant and standard observer for the perception of color.
- 3. Application of various color systems for color measurement.
- 4. To perform the visual and instrumental color assessment.

Detailed Syllabus:

Unit 1	Human Color Vision Mechanism	10 Hrs.		
1.1 Color	1.1 Color Perception, Human vision mechanism – Trichromancy, Opponency; Human			
Adapt	ion techniques,			
1.2 Huma	n Vision Deficiency, Color perception test for human vision,			
1.3 Conce	ept of CIE standard observer, CIE 20 and 100 observer, color matchin	ng		
experi	ment			
Unit 2	Unit 2 Color Systems 09 Hrs.			
2.1 Color	2.1 Color systems &color spaces, Basic perceptual attributes of color, Color Systems based			
on color n	on color mixing, Color Systems based on uniform Color perception – the munsell color			
system, th	system, the natural color system, OSA uniform color scale system,			
2.2 Color Systems based on Color matching – The CIE color systems, Concept of standard				
observer, Standard Illuminant, color matching experiment, CIE, xyY, Luv, Hunter Lab,				
CIELAB				
Unit 3	Measuring Instruments	08 Hrs.		

3.1 Color measurement, Basic principles of color measurement systems, Color Charts, 3.2 Color Measuring Instruments: Densitometer, Tri-stimulus colorimeter, Spectrophotometer, Types of spectrophotometers; Illuminating and Viewing Geometry, Gloss meter

Unit 4 Introduction to Color Management

10 Hrs.

- 4.1 Color Management Module, Device dependent (conventional) workflow, device independent (modern) workflow, international color consortium (ICC), Four c's of color management,
- 4.2 Test charts for different devices, Production of different color profiles, Comparison of profiles, gamut mapping, rendering indent, perceptual, rendering indent, Relative & Absolute colorimetric intent, saturation intent,
- 4.3 Metamerisam- Definition of metamerisam, cause and effect

Unit 5

Color Management Systems

10 Hrs.

- 5.1 Color management for input devices Role of Input Profile, 4C's for Digital Camera, RGB Color Space profile, Processing of Raw camera files, 4C's for Scanner, Test Charts for Scanner, Making a scanner profile, Application of Input profile.
- 5.2 Color management for Monitor: Concept of Monitor Profiling, Monitor Basics, 4C's for Monitor, Monitor Calibration, Profile tags for Monitor, Reference file for Monitor, Making a Monitor Profile, Checking a monitor profile, Video cards and Lookup tables, Application of Monitor profile, Concept of Soft proofing, Conditions required for soft proofing.
- 5.3 Color Management for Printer: Concept of Printer profile, Four C's for Printer, Test charts for Printer
- 5.4 Proof to Press color management, 4C's for Proofer, Proofer calibration, Proofer Profiling
- 5.5 Concept of Hard Proof, Hard proofing process, Spot color Printing and Proofing

Suggested Readings:

Sr. No.	Author	Title of Book	Publishers name
1	E.P. Danger, (1987)	The Color Handbook	Gower Publication, England.
2	Phil Green, (1999)	Understanding Digital Color	Second Edition, GATF Press
3	Gray G. Field, (1998)	Color & its Reproduction	GATF Foundation, Pittsburgh.
4	Roy S. Berns, Fred W.Billmeyer, Jr. Max Saltzman's, (2000),	Principles of Color Technology	Third Edition, John Wiley & sons, A Wiley Inter Science Publication
5	R.W.G Hunt, (1987)	The Reproduction of Color	Fountain Press, Kings Langley, England.

Syllabus of T. Y. B.VOC Printing Technology under Faculty of Science

Semester – V	Paper – IV
Course Code: BVOCPT 504 T	Title of the Course: Material Science
Credits: 03	Total Lectures: 45 Hrs.

Course Outcomes (COs):

At the end of this course, students will be able to:

- 1. Apply the knowledge to use of metals and polymers in printing and allied industry.
- 2. Apply the knowledge to select the appropriate consumable for the effective use in printing and converting applications.
- 3. Analyse the characteristics of various raw material used in printing ink and to formulate the best suitable ink for the printing application.
- 4. Analyse the properties and testing methods of printing ink for runnability, printability and shelf life.
- 5. Analyse the characteristics of various raw materials used to manufacture paper and its properties for runnability, printability and shelf life.
- 6. Understand the various methods and instruments used for material analysis.

Detailed Syllabus:

Unit 1

Omt 1	1 Olymers	10 1115.		
1.1 Introduction: - Definition, Classification/ Types- Plastic, Thermoplastic, Thermosetting				
plastic, El	astomers- Natural and Synthetic Rubber.			
1.2 Physical,	1.2 Physical, Chemical and Mechanical properties of polymers, Characteristics of polymers			
1.3 Manufact	1.3 Manufacturing of polymeric substrates, Extrusion, Co-extrusion, Injection Molding, etc.			
1.4 Application of polymers in Printing- ink, resin and gelatin – its composition and				
characteristics.				
1.5 Surface treatments- need, methods – corona, plasma and flame and effects of treatment on the				
polymer substrates.				
Unit 2	Unit 2 Paper Manufacturing, Properties and Testing 09			

Polymers

10 Hrs

- 2.1 Raw Materials: Fibrous & non fibrous materials
- 2.2 Pulping process: Mechanical Pulping, Chemical pulping- acid and alkaline, Combined chemical and mechanical pulping, Screening, Cleaning, bleaching, sizing agents, fillers and loadings, coloring matters.
- 2.3 Stock Preparation, Beating & Refining, sizing, different types of paper making machines, drying, calendaring, super calendaring, Embossing, etc.
- 2.4 Different surface finishes obtained in paper, selection criteria of paper substrate for printing and converting applications
- 2.5 Surface and Physical properties & testing methods of paper such as GSM, thickness, density etc., strength properties of paper such as tensile, tearing, folding strength etc., chemical and optical properties of paper like pH, color, gloss, brightness and opacity, Importance of BIS & TAPPI standards for paper & its relation to printing industry.

Unit 3

Board Manufacturing Process

10 Hrs.

- 3.1 Paper board making process, Multi-ply board m/c finishing processes
- 3.2 Physical, Mechanical and optical properties, physical characteristics.
- 3.3 Corrugated box raw materials, types of corrugated boards, types of flutes, manufacturing process and machines, Creasing & cutting printing & slotting, stitching, gluing or taping, closing and sealing, advantages & disadvantages, applications and uses. Solid fibre-board boxes, honeycomb boards.
- 3.4 Folding cartons- Raw materials, Types of boxes: reverse tuck carton, sealed end cartons, shell & slide carton, lid and tray type designing, manufacturing processes & machines.

Unit 4

Packaging Materials

08 Hrs.

- 4.1 Glass: Raw Materials used for manufacturing glass, properties, types of glass, glass bottle design, Applications, advantages, Limitations of glass as a packaging material
- 4.2 Metals: Aluminum and steel- properties, applications Aluminum based: Conversion processes for Sheets Aluminum Foil, properties and their applications. Metal cans: Types, applications, specifications
- 4.3 Collapsible Tubes: Types, applications, advantages, disadvantages, Aerosol containers: Design, advantages, disadvantages

Unit 5

Printing Inks, Properties & Testing

08 Hrs.

- 5.1 Classification & General characteristics of printing inks for various printing processes
- 5.2 Ingredients of printing ink such as pigments, Vehicles, solvents and additives etc,

Manufacturing of printing ink

- 5.3 Drying and curing mechanism of printing inks, rheological properties of ink like viscosity, shear, yield, thixotropy, length and tack
- 5.4 Subjective & objective ink testing methods, Various ink problems like Set off, trapping, filling, caking, end use properties of ink.

Suggested Readings:

Sr. No.	Author	Title of Book	Publishers name
1	R. H. Leach & R. J.	The Printing Ink Manual	Fifth Addition (2007),
	Pierce		Published by Springer
2	Apps E. A,	Printing Ink Technology	First Edition (1958), Leonard
			Hill (Books) Ltd.
			Efen Street, London
3	Chris H. Williams	Printing Ink Technology	Third Edition (2001), Pira
			International
4	Dr. Nelson R. Eldered	What Printer Should	Third Edition, (2001),
		Know About Ink	Published by GATF Press,
			Pittsburgh,
5			

Syllabus of T. Y. B.VOC Printing Technology under Faculty of Science

Semester – V	Paper – V
Course Code: BVOC PT 505 P	Title of the Course: LAB – I Package Design &
	Development
Credits: 03	Total Lectures: 45 Hrs

Course Outcomes (COs):

- **a**. Students able to know the software's used for designing and important things to design.
- **b**. Students able to know design Sense and typical activities in designing.
- **c.** Students able to know how to impact of design on different type of substrate.

Course Contents

Exercise

- Study of Flexible & Rigid Package Designs, their colors, fonts, color scheme & Printing Considerations.
- 2. Study of Classifications of Packaging.
- 3. Preparing Artwork for various Packaging applications i,e Cosmetic, Cartons , Corrugations ,Pharmaceuticals etc.
- 4. Study of Designing Software 's for various package design and sizing, mashing & Cropping of Originals
- 5. Study of printing considerations for typical designs
- 6. Study & Design of Stationary and small sales literature
- 7. Study of direct mail, folders Single fold & Double Fold
- 8. Study of color, color wheel and color matching and logo designing on computer.
- 9. Study and practice of knowledge of different computer commands.
- 10. Study of designing of visiting card, Letterhead, Envelop, bill form, Receipt, Invitation card, Posters, Title Page of Book, Magazine cover page.

Syllabus of T. Y. B.VOC Printing Technology under Faculty of Science

Semester – V	Paper – VI
Course Code: BVOCPT 506 P	Title of the Course: Paper & Ink Testing
Credits: 03	Total Lectures: 45 Hrs.

Course Outcome (CO):	

Testing of Paper:

- 1. To check the Bursting Strength of the sample paper.
- 2. To check the basis weight and grammage of the sample paper.
- 3. To check the Tensile strength of the sample paper.
- 4. To check the Folding endurance of the sample paper.
- 5. To check the Moisture content and relative humidity of the sample paper.
- 6. To check the wire and felt sides of the sample paper.

Testing of Ink:

- 1. Take a sample color from printed absorbent paper and match the color using same absorbent paper using same color, write down the ratio of colors used. Attach a drawdown.
- 2. Take a wet color sample and match the color using any substrate, write down the ratio of colors used. Attach a drawdown.
- 3. Take a PANTONE process color and match the color using substrate, write down the ratio of colors used. Attach a drawdown.
- 4. Take a PANTONE process gray color and match the color using substrate, write down the ratio of colors used. Attach a drawdown.
- 5. Take a PANTONE SPOT Color and match the color using substrate, write down the ratio of colors used. Attach a drawdown.

Syllabus of T. Y. B.VOC Printing Technology under Faculty of Science

Semester – V	Paper – VIII
Course Code: BVOCPT 507 P	Title of the Course: Troubleshooting and Machine
	Maintenance
Credits: 03	Total Lectures: 45 Hrs.

Course Contents

Exercise

- 1. Study of Different mechanical drives and component that constitute various Printing machines.
- 2. Study of Different electrical drives of sheet fed offset machine that constitute various printing machines.
- 3. Study of every solid-state electronic element that are vital in printing machine control and automation.
- 4. The students will be able to identify reasons of machine maintenance.
- 5. Study of machine maintenance in different machine on every unit
- 6. Study of identify every problem of machine and how to cover it or how to repair it.
- 7. Study of Electrical circuit and how to repair it.
- 8. Study of Common machine maintenance.
- 9. Study of how to cover all types of troubleshoots.
- 10. Study of preventive maintenance schedule.

Syllabus of T. Y. B.VOC Printing Technology under Faculty of Science

Semester – V	Paper – VIII
Course Code: BVOCPT 508 P	Title of the Course: Project
Credits: 04	Total Lectures: 45 Hrs.

Course Outcomes (COs):

Project Phase - I is an integral part of the project. The project should be based on the knowledge acquired by the student during the coursework and should contribute to the needs of the society. The project aims to provide an opportunity of designing and building complete system or subsystems in an area where the student likes to acquire specialized skills.

For seminar and Technical Communication students are expected to select an area from the printing and packaging technology. The case study for the same subject is expected with the help of some research papers and reference books, magazines, blogs, websites, etc.

Preparation of the Power point presentation on the same topic is expected and detailed report of the same topic is also expected.

Syllabus of T. Y. B.VOC Printing Technology under Faculty of Science

Semester – V	Paper – IX
Course Code: BVOCPT 509 P	Title of the Course: Field Work
Credits: 04	Total Lectures: 60 Hrs.

Course Outcomes (COs):

- Students should visit and work full 10 days, 5 hours each day on field suggested or appointed by the college authority.
- Students should complete given task by company/ printing press/ establishment.
- At last students should have to produce a field work report including attendance report signed by the concerned authority.
- Students must complete 50 hours at the appointed organization and issue certificate from the same company signed by the concerned authority.

۱.	Y. 2023-24	Department of Printing Technology

TY B.VOC PRINTING TECHNOLOGY SEMESTER – VI

T.Y.B.Voc (PT)

Syllabus of T. Y. B.VOC Printing Technology under Faculty of Science

Semester – VI	Paper – I
Course Code: BVOCPT 601 P	Title of the Course: Industrial Internship/
	Industrial Training
Credits: 15	Total Lectures: 300 Hrs.

Course Outcomes (COs):

- Students should visit and work full 4 months, each day on field suggested or appointed by the college authority.
- Students should complete given task by company/ printing press/ establishment.
- At last students should have to produce an internship report including attendance report signed by the concerned authority.
- Students must complete 4 months at the appointed organization and issue certificate from the same company signed by the concerned authority.

A. Y. 2023-24

Ahmednagar Jilha Maratha Vidya Prasarak Samaj's New Arts, Commerce and Science College, Ahmednagar (Autonomous)

Syllabus of T. Y. B.VOC Printing Technology under **Faculty of Science**

Semester – VI	Paper – I
Course Code: BVOCPT 602 P	Title of the Course: Project Work
Credits: 10	Total Lectures: Hrs.

Course Outcomes (COs):

Project stage – II/ Project work is an integral part of the course. The project should be based on the knowledge acquired by the student during the coursework and should contribute to the needs of the society. The project aims to provide an opportunity of designing and building complete system or subsystems in an area where the student likes to acquire specialized skills.

The student shall complete the Project that will consist of problem statement, literature review; project overview, scheme of implementation (Methodology) and Layout & Design of Setup.

The student shall submit the report of Project work completed partly in standard format approved by the University. Preparation of the Power point presentation on the same topic is expected.